

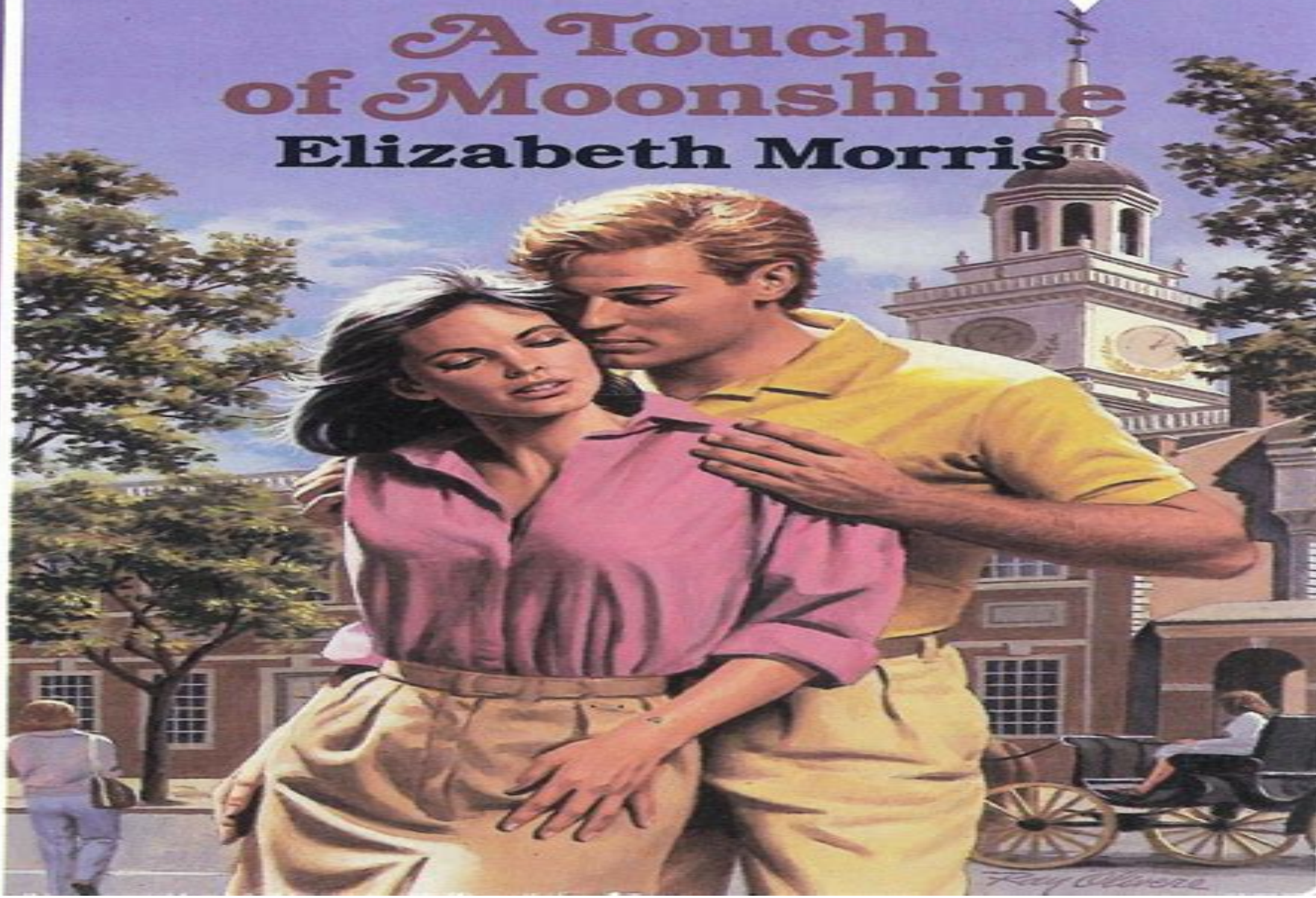
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Elizabeth Morris



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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the
 roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general
 engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this
 table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the
 abbreviations you ll find there ra roughness average rms root mean square cla center line

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in
 microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra $\mu\text{m} \times 40$ r t r a x 8 7 r z r a x 7 2 r z iso r a x 7 6 r max r a x 8 0 r p r a x 3
 6 rpm r a x 2 9 rms r a x 1 1 example ra to rt 1 0 micrometer ra x 8 7 rt factor 8 7 micrometer rt 40 microinch ra x 8 7 rt
 factor 348 microinch rt

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 on a surface measured in micrometres or microinches rt is the difference between the highest peak and the lowest valley
 rmax is the highest peak

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web may 1 2016 it is important to note that using conversion factors to calculate between ra and rz is not a good idea it is
 best to establish what figure for surface roughness the designer customer has specified and measure this

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