



Manufacture and Process Control of TAPPI Size Estimation Charts

Revised 09/10/20

The Size Estimation Charts are manufactured by Printing United Alliance^{*} from an original negative on negative working contact film. The film positive is produced in a NuArc contacting frame with a NuArc light source and built-in light integrator which control the exposure. Each piece of photographic film that is produced during the manufacturing process is evaluated with an X-Rite transmission densitometer for correct exposure by measuring D-Max and dot gain in a 50% screen tint.

****Measurement/Calibration of Dot Sizes**

The .20 dot on each piece of photographic film is measured with a Micro Vu Vertex (model number-311UC, SN-0C311UC01508) measurement system. Calibration of the Micro Vu Vertex is performed by HUM Precision Inc. ISO/IEC 17025, AZLA Cal Lab Certificate #1579.01., standard calibration date-09/30/2022 HUM Precision Inc. meets the requirements of ISO/IEC 17025:2005, ANSI/NCSL Z540-1-1994 & MIL Std. 45662A.

Measurement of Dots

The Size Charts are exposed with the same master film negative, insuring repeatability of the image. The 0.20 dot on each chart (photographic contact film) is measured with the Micro Vu Vertex. This is an exacting photographic process, if the 0.20 dot is within specifications, the other dots on chart will be correct having evaluated each piece of film for correct exposure with the X-Rite transmission densitometer during manufacturing.

- ❖ The dots on the chart are correct within an average 10% or 0.005 square millimeters, whichever is the larger.
- ❖ The rectangles are provided for approximate visual comparison and are not measured.

Specification

This chart should be used in conjunction with TAPPI T 564.

Inspection, Length of Use, and Storage

The chart is made from photographic film; the dots are photographic emulsion that can be damaged if abraded. The chart should be visually inspected for physical damage to the measurement dots before each use. The chart should be replaced every 2 years of use. Recommend environmental conditions for the storage and use of the chart: relative humidity 50% +/-10%, temperature 75 degrees +/- 5 degrees F. The film can change size very slightly under extreme temperature and relative humidity conditions. The recommend environmental conditions for the storage are guidelines; the film is dimensionally stable in normal working environments. The charts should be stored in a dustproof package.

Printing United Alliance assumes limited liability and is only responsible for the replacement of the product to the customer. For additional information regarding manufacturing, contact Printing United Alliance at 412-259-1788.

This information was provided by PRINTING United Alliance on May 1, 2020.

^{*} As of May 1, 2020 Printing Industries of America (PIA) merged with Specialty Graphics Imaging Association (SGIA). The combined association became PRINTING United Alliance (PUA) headquartered in Fairfax VA.

^{**} As of 8/1/2018 new measurement process with a Micro Vu Vertex system replacing the previous microscope reticle procedure.

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Tappi New Printing Technologies Symposium 1996

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TAPPI New Printing Technologies Symposium 1996 Technical Association of the Pulp and Paper Industry Staff, **1996**
TAPPI New Printing Technologies Symposium ,1996 *Tappi Journal* ,1997 *The Digital Print* Martin C. Jürgens,2009 Describes the major digital printing processes used by photographers and artists over the past forty years explaining and illustrating materials and their deterioration methods of identification and options for acquiring and preserving digital prints from publisher description **Texas Instruments Technical Journal** ,1996 *91st Annual Meeting Preprints: Papers presented Thursday, February 10, 2005* Pulp and Paper Technical Association of Canada. Meeting,2005 Pulp and Paper Industry Pratima Bajpai,2015-04-09 Pulp and Paper Industry Chemicals features in depth and thorough coverage of Chemical additives in the Pulp and Paper Industry It discusses use of Enzymes Green Chemicals that can improve operations in pulp and paper describes Chemicals demanded by the end user and many key and niche players such as Akzo Nobel NV Eka Chemicals AB Ashland Inc BASF Buckman Laboratories International Inc Clariant Cytec Industries Inc Enzymatic Deinking Technologies LLC ERCO Worldwide FMC Corporation Georgia Pacific Corporation Georgia Pacific Chemicals LLC Imerys SA Momentive Specialty Chemicals Inc Novozymes Kemira Chemicals Nalco Holding Company Omya AG Solvay AG and Solvay Chemicals Inc Paper and pulp processing and additive chemicals are an integral part of the total papermaking process from pulp slurry through sheet formation to effluent disposal Environmental concerns increased use of recycled waste paper as a replacement for virgin pulp changes in bleaching and pulping processes increased efficiency requirements for the papermaking process limits on effluent discharge as well as international competitiveness have greatly impacted the paper and pulp chemical additive market This book features in depth and thorough coverage of Chemical additives in Pulp and Paper Industry Detailed and up to date coverage of Chemicals in Pulp and Paper Industry Authoritative thorough and comprehensive content on a wide variety of Enzymes Green Chemicals Comprehensive list of Paper and Pulp Related Chemicals Comprehensive list of all Pulp and paper Suppliers Comprehensive Indexing Environmentally Friendly Technologies for the Pulp and Paper Industry Raymond A. Young,Masood Akhtar,1997-11-19 Solving the pulp and paper industries environmental problems is essential to maintaining the forest industry and accommodating the changing economic needs of forest communities This book explores the construction of new mills operating on new technology that does not produce pollutants which are vital to the pulp and paper industry **Mechanics of Paper Products** Kaarlo Niskanen,2011-12-23 This graduate level textbook focuses on the mechanical properties and performance of products made of fiber based materials such as paper and board The book aims to help students develop effective skills for solving problems of product performance and engineering challenges in new product development Therefore the material is organized with a problem based approach a practical example of product performance is presented and then the relevant mechanics are analyzed to deduce which material properties control the performance **Applied**

Science & Technology Index, 1996 **Environmentally Benign Approaches for Pulp Bleaching** Pratima Bajpai, 2005-09-23 1 Introduction 2 General background 3 Options for environmentally benign bleaching 4 ECF and TCF bleaching 5 Chlorine free bleaching of secondary fibers 6 Closed cycle bleach plant **Paper and Paperboard Packaging Technology** Mark J. Kirwan, 2008-04-15 This book discusses all the main types of packaging based on paper and paperboard. It considers the raw materials and manufacture of paper and paperboard and the basic properties and features on which packaging made from these materials depends for its appearance and performance. The manufacture of twelve types of paper and paperboard based packaging is described together with their end use applications and the packaging machinery involved. The importance of pack design is stressed and how these materials offer packaging designers opportunities for imaginative and innovative design solutions. Environmental and waste management issues are addressed in a separate chapter. The book is directed at those joining companies which manufacture packaging grades of paper and paperboard companies involved in the design printing and production of packaging and companies which manufacture inks coatings adhesives and packaging machinery. It will be essential reading for students of packaging technology Processing and Finishing of Polymeric Materials, 2 Volume Set Wiley, 2012-12-03 An authoritative reference on the processing and finishing of polymeric materials for scientists and practitioners. Owing to their versatility and wide range of applications polymeric materials are of great commercial importance. Manufacturing processes of commercial products are designed to meet the requirements of the final product and are influenced by the physical and chemical properties of the polymeric material used. Based on Wiley's renowned Encyclopedia of Polymer Science and Technology Processing and Finishing of Polymeric Materials provides comprehensive up to date details on the latest manufacturing technologies including blending compounding extrusion molding and coating. Written by prominent scholars from industry academia and research institutions from around the globe this reference features more than forty selected reprints from the Encyclopedia as well as new contributions providing unparalleled coverage of such topics as Additives Antistatic agents Bleaching Blowing agents Calendaring Casting Coloring processes Dielectric heating Electrospinning Embedding Processing and Finishing of Polymeric Materials is an ideal resource for polymer and materials scientists chemists chemical engineers materials scientists process engineers and consultants and serves as a valuable addition to libraries of chemistry chemical engineering and materials science in industry academia and government **Paper Chemistry and Technology** Monica Ek, Göran Gellerstedt, Gunnar Henriksson, 2009-12-15 This four volume set covers the entire spectrum of pulp and paper chemistry and technology from starting material to processes and products including market demands. This work is essential for all students of wood science and a useful reference for those working in the pulp and paper industry or on the chemistry of renewable resources. Volume 3 provides an overview of paper production and the ways in which the chemistry of starting materials and processes influence its quality and properties. The work treats fundamental properties of the fibre wall and the consolidation of fibres during pressing and drying surface.

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Biotechnology for Pulp and Paper Processing Pratima Bajpai, 2018-02-14 The book provides the most up to date information available on various biotechnological processes useful in the pulp and paper industry The first edition was published in 2011 covering a specific biotechnological process or technique discussing the advantages limitations and prospects of the most important and popular processes used in the industry Many new developments have taken place in the last five years warranting a second edition on this topic The new edition contains about 35% new material covering topics in Laccase application in fibreboard biotechnology in forestry pectinases in papermaking stickies control with pectinase products from hemicelluloses value added products from biorefinery lignin use of enzymes in mechanical pulping

Bioremediation Technologies Riti Thapar Kapoor, Mohd Rafatullah, 2023-06-06 Various physico chemical approaches for the removal of toxic pollutants are available but these are not very effective Biological approaches using microorganisms green plants or their enzymes to degrade detoxify contaminants are eco friendly and low cost This book provides a comprehensive overview of contaminants their toxicity and eco friendly approaches for their management by cost effective sustainable methods

Industrial Water Management William Byers, Glen Lindgren, Calvin Noling, Dennis Peters, 2010-08-26 This CD ROM shows how to systematically incorporate the principles of water conservation recycling and reuse into the design of new plants retrofits of existing systems and technology development Technology summaries and case studies that support this systematic approach to water reuse as well as recommendations for further research are included Included in the price of this CD ROM is an additional chapter available in December 2002 detailing water reuse opportunities by industry The chapter will address the general uses of water in industry their associated energy costs and energy management as related to water use and water use reduction

Comprehensive Membrane Science and Engineering Enrico Drioli, Lidietta Giorno, 2010-07-09 Comprehensive Membrane Science and Engineering Four Volume Set covers all aspects of membrane science and technology from basic phenomena to the most advanced applications and future perspectives Modern membrane engineering is critical to the development of process intensification strategies and to the stimulation of industrial growth The work presents researchers and industrial managers with an indispensable tool toward achieving these aims Covers membrane science theory and economics as well as applications ranging from chemical purification and natural gas enrichment to potable water Includes contributions and case studies from internationally recognized experts and from up and coming researchers working in this multi billion dollar field Takes a unique multidisciplinary approach that stimulates research in hybrid technologies for current and future life saving applications artificial organs drug delivery **Rapra**, 1983

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