

# **Tenth Interview**

Raffaela Di Napoli



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les marchés sont ouverts le samedi et le dimanche de 10h à 17h30 et le lundi de 11h à 17h le point d information puces saint ouen est ouvert du vendredi au lundi de 9h30 à 13h et de 14h à 17h30 bonne visite afficher moins

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résumé on va aux puces comme on se rend vers un lieu extraordinaire avec l'espoir de découvrir un meuble introuvable et à bon compte ou un objet insolite jamais encore vu c est entre 1880 et 1890 que les puces ont investi au delà des terrains des fortifs les

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web rz it is based on 10 points within one sampling length mean distance between 5 highest peaks 5 lowest valleys within the sampling length measured perpendicular to the baseline of the chart ra roughness average or cla centre line average correlation between roughness average ra and total roughness rt

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line surface roughness conversion chart buford ga cab - Mar 03 2023

web ra roughness average in microinches or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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