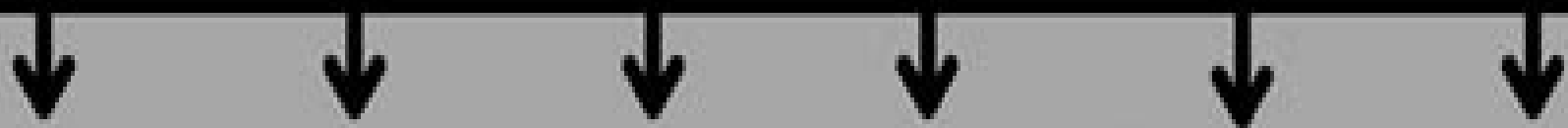


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barriers

Physical
barriers

Cultural
barriers

Language
barriers

Emotional
barriers

Semantic
barriers

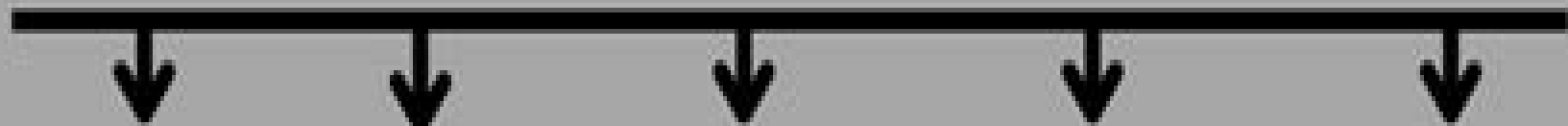
Sender



Message



Receiver



Organizational
barriers

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barriers

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barriers

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barriers

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The Barrier

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