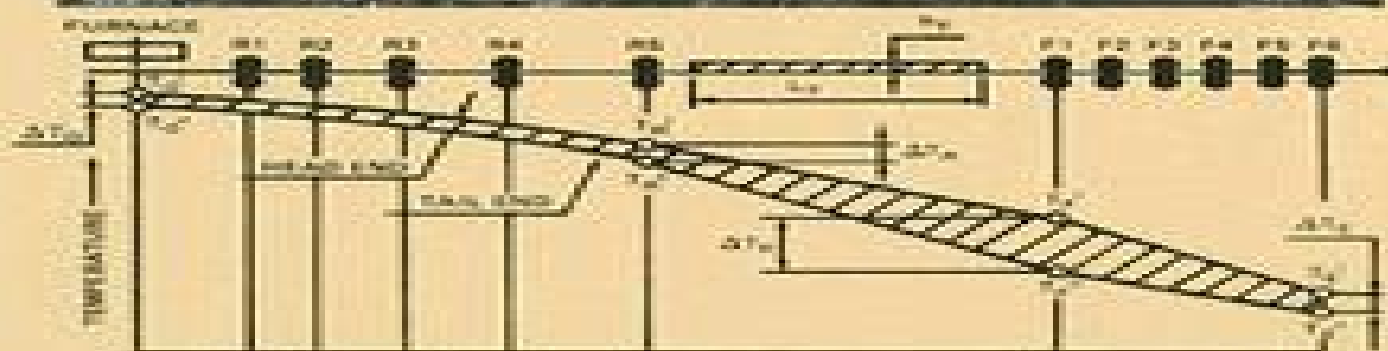


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Steel Rolling Technology Theory And Practice

Robert J. Hocken, Paulo H. Pereira



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and optimization and offers implementation advice from four discrete angles to yield better bottom line results It shows how to exploit an information system rolling ERP system implementation into the TOC framework to promote profit materialization

Coordinate Measuring Machines and Systems Robert J. Hocken, Paulo H. Pereira, 2016-04-19 Since John Bosch edited and published the first version of this book in 1995 the world of manufacturing and coordinate measuring machines CMMs and coordinate measuring systems CMSs has changed considerably However the basic physics of the machines has not changed in essence but have become more deeply understood Completely revised and updated Assembly Automation and Product Design Geoffrey Boothroyd, 2005-06-22 The design for assembly DFA method has become a widely used way for companies to introduce competitive designs at reduced costs This text places the consideration and application of automatic assembly in the context of DFA addressing product design for both automated and manual assembly processes The author enumerates the components processes performance and comparative economics of several types of automatic assembly systems To this end the book includes specific information on equipment such as transfer devices parts feeders feed tracks placing mechanisms and robots This is an ideal reference and guide for manufacturing product design mechanical and industrial engineers

Manufacturing Optimization through Intelligent Techniques (2006) Rajendran Saravanan, 2017-11-22 Effective utilization of equipment is critical to any manufacturing operation especially with today's sophisticated high cost equipment and increased global competition To meet these challenges in the manufacturing industry you must understand and implement the myriad conventional and intelligent techniques for different types of manufacturing problems Manufacturing Optimization Through Intelligent Techniques covers design of machine elements integrated product development machining tolerance allocation selection of operating parameters for CNC machine tools scheduling part family formation selection of robot coordinates robot trajectory planning and both conventional and intelligent techniques providing the tools to design and implement a suitable optimization technique The author explores how to model optimization problems select suitable techniques develop the optimization algorithm and software and implement the program The book delineates five new techniques using examples taken from the literature for optimization problems in design tolerance allocation selection of machining parameters integrated product development scheduling concurrent formation of machine groups and part families selection of robot coordinates robot trajectory planning and intelligent machining All the manufacturing functions described have been successfully solved by Genetic Algorithm Other intelligent techniques have been implemented only for solving certain types of problems simulated annealing design and scheduling particle swarm optimization and ant colony optimization tolerance allocation and tabu search as well as machining parameters optimization After reading this book you will understand the different types of manufacturing optimization problems as well as the conventional and intelligent techniques suitable for solving them You will also be able to develop and implement effective optimization procedures and algorithms for a wide variety of problems in design manufacturing

Thermoplastic Processing of Structural Metallic Materials Serhii Sheyko, Yurii Belokon, Oleksii Hrechanyi, Tetyana Vasilchenko, 2024-10-19 This book discusses the scientific framework of thermoplastic deformation of structural metallic materials in particular dual phase steels and intermetallic alloys emphasizing the attainment of desired alloy structures and properties through enhanced production techniques By strategically manipulating the stress strain state a more uniform deformation is achieved thereby fostering structural and property homogeneity A novel experimental theoretical approach is presented for correlating the stress strain state with grain size and metal flow stress Through extensive experimentation flow curve dependencies and deformation resistance under varying temperature velocity conditions are meticulously examined facilitating their integration into specialized software platforms Analytical formulations derived from experimental data enable the calculation of deformation resistance for special alloys and the establishment of optimal thermoplastic processing parameters Aimed at scientific and technical professionals as well as experts in metallurgy and materials science this book offers invaluable insights into the advancement of alloy processing methodologies

Developments in High Temperature Corrosion and Protection of Materials W Gao, 2008-04-09 High temperature corrosion is a phenomenon that occurs in components that operate at very high temperatures such as gas turbines jet engines and industrial plants Engineers are constantly striving to understand and prevent this type of corrosion This book examines the latest developments in the understanding of high temperature corrosion processes and protective oxide scales and coatings Part one looks at high temperature corrosion Chapters cover diffusion and solid state reactions external and internal oxidation of alloys metal dusting corrosion tribological degradation hot corrosion and oxide scales on hot rolled steel strips Modern techniques for analysing high temperature oxidation and corrosion are also discussed Part two discusses methods of protection using ceramics composites protective oxide scales and coatings Chapters focus on layered ternary ceramics alumina scales Ti Al intermetallic compounds metal matrix composites chemical vapour deposited silicon carbide nanocrystalline coatings and thermal barrier coatings Part three provides case studies illustrating some of the challenges of high temperature corrosion to industry and how they can be overcome Case studies include the petrochemical industry modern incinerators and oxidation processing of electronic materials This book is a valuable reference tool for engineers who develop heat resistant materials mechanical engineers who design and maintain high temperature equipment and plant and research scientists and students who study high temperature corrosion and protection of materials Describes the latest developments in understanding high temperature corrosion Presents the latest research by the leading innovators from around the globe Case studies are provided to illustrate key points

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