

ST100XF/ASTM A656 Grade 100

Structural Steel Plate

General Product Description

ST100XF steel plate is a low-carbon, thermo-mechanical controlled-rolled material that has been developed for applications where increased strength-to-weight ratios are required. ST100XF is available as temper-leveled, cut-to-length plate and meets or exceeds the requirements of ASTM A656 Grade 100.

Applications: ST100XF plate is designed to be used for transport trailers, construction equipment, crane booms, mobile manlifts, agriculture equipment, rail cars, heavy vehicle frames and chassis.

Dimensions: The following ST100XF plate sizes are available:

Product Type	Thickness, in [mm]	Width, in [mm]	Length, in [mm]
Cut-to-Length Plate	0.188 – 0.375 [4.8 – 9.5]	60 – 96 [1,525 – 2,438]	96 – 720 [2,438 – 18,288]
	>0.375 – 0.500 [>9.5 – 12.7]	60 – 72 [1,525 – 1,830]	96 – 720 [2,438 – 18,288]

Mechanical Properties

Tensile Testing: Performed using plate-type specimens, transverse direction according to ASTM A6 requirements. The minimum values are tabulated below.

0.2% YS ksi [MPa]	UTS ksi [MPa]	Elongation in 2" [50 mm] %
100 [690]	110 [760]	16

Charpy V-notch (CVN) Impact Testing: three options are available:

1. Impact tested with a minimum longitudinal CVN impact energy of 20 ft-lbs @ -40°F (27 J @ -40°C).
2. Charpy V-notch impact test requirements subject to agreement between producer and purchaser.
3. No Charpy V-notch impact testing performed.

Chemical Composition (% max. ladle analysis, unless noted)

C	Mn	P	S	Si	V	Cb	N	Cb+V+Ti	CEV (Typical)	Pcm (Typical)
0.10	1.90	0.025	0.006	0.40	0.15	0.10	0.020	0.20	0.51	0.21

$$\text{Carbon Equivalent CEV} = C + \frac{Mn}{6} + \frac{Cr+Mo+V}{5} + \frac{Ni+Cu}{15}; \quad Pcm = C + \frac{Si}{28} + \frac{Mn+Cu+Cr}{18} + \frac{W}{48} + \frac{Ni}{15} + \frac{V}{18} + 58$$

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Siddappa N.Byrareddy



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