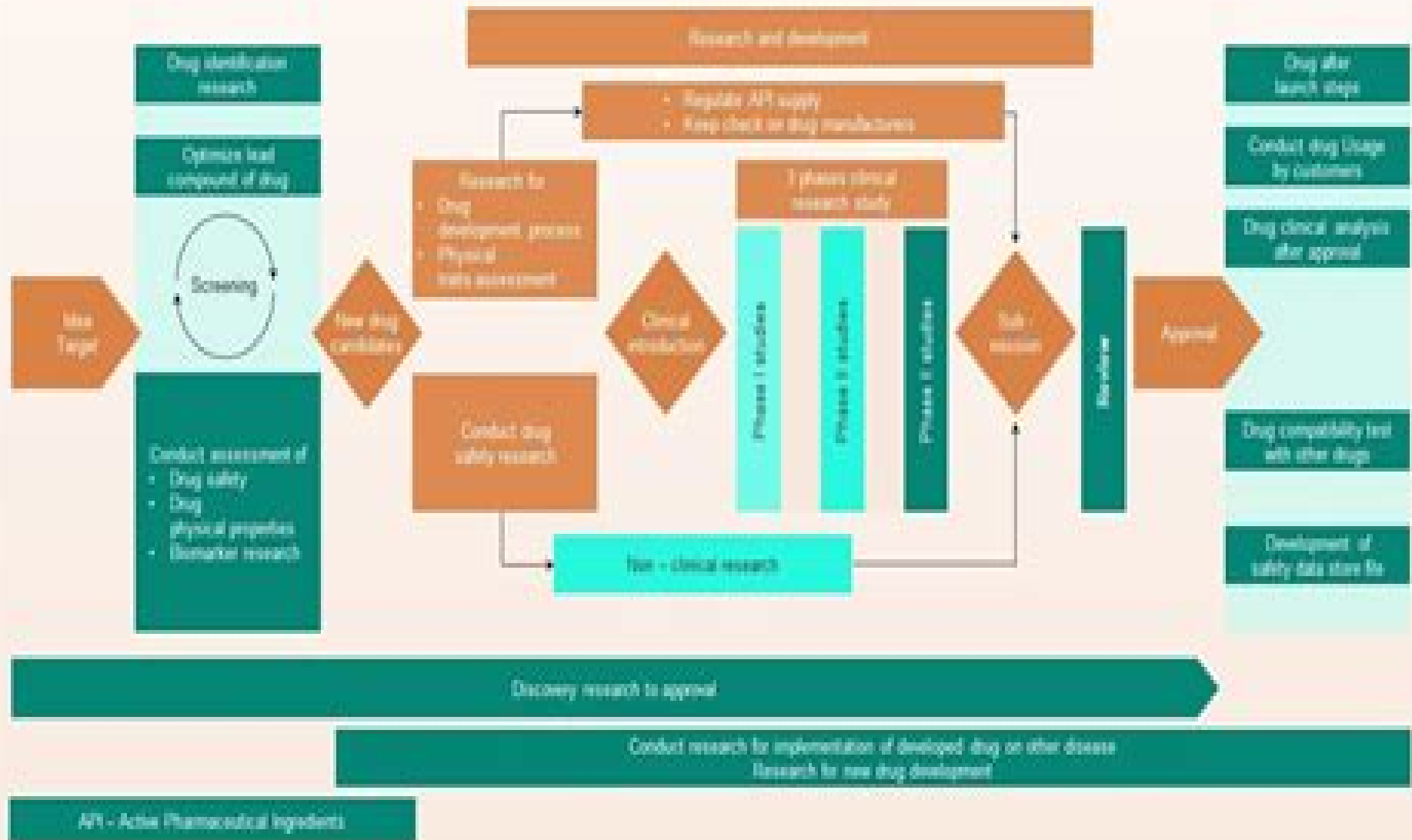


# Research & development flow for pharmaceutical business

Following slide demonstrates research and development process which can be implemented by pharmaceutical firms for effective medicine development. It includes stages such as drug identification research, research and development and after launch steps.



# The Management Of Research Development And Design In Industry

**United States. Energy Research and  
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