

Preface

This Handbook is intended to assist the welder, supervisor, and inspector, as well as engineer, in the proper use, procedures and inspection of welding in structural steel buildings. It is also intended to assist, by providing commonly needed information in a convenient source readily available to those performing the work, in the application of the governing specifications cited by the design documents and project specifications. In case of conflict of interpretation, the standards listed below and the project specifications govern.

Common governing specifications are:

American Welding Society (AWS)

AWS D1.1: 2000 - Structural Welding Code - Steel

AWS A2.4: 1998 - Standard Symbols for Welding, Brazing and Nondestructive Testing

AWS A5-series Filler Metal Specifications

American Institute of Steel Construction (AISC)

Load and Resistance Factor Design Specification for Structural Steel Buildings

Allowable Stress Design Specification for Structural Steel Buildings

Local and State Building Codes

as applied in the project's jurisdiction

As this document provides only summaries of standards, procedures and technical information, and also because codes and specifications change frequently, users of this Handbook are urged to secure further information, including complete specifications and references, and additional competent advice with respect to the information contained herein for a particular purpose.

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Structural Welding Quality Handbook

*a reference guide for fabricators, erectors,
ironworkers, welders, inspectors, and engineers
involved in structural steel buildings*

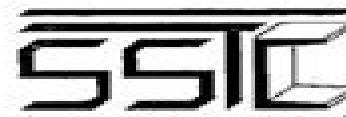
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