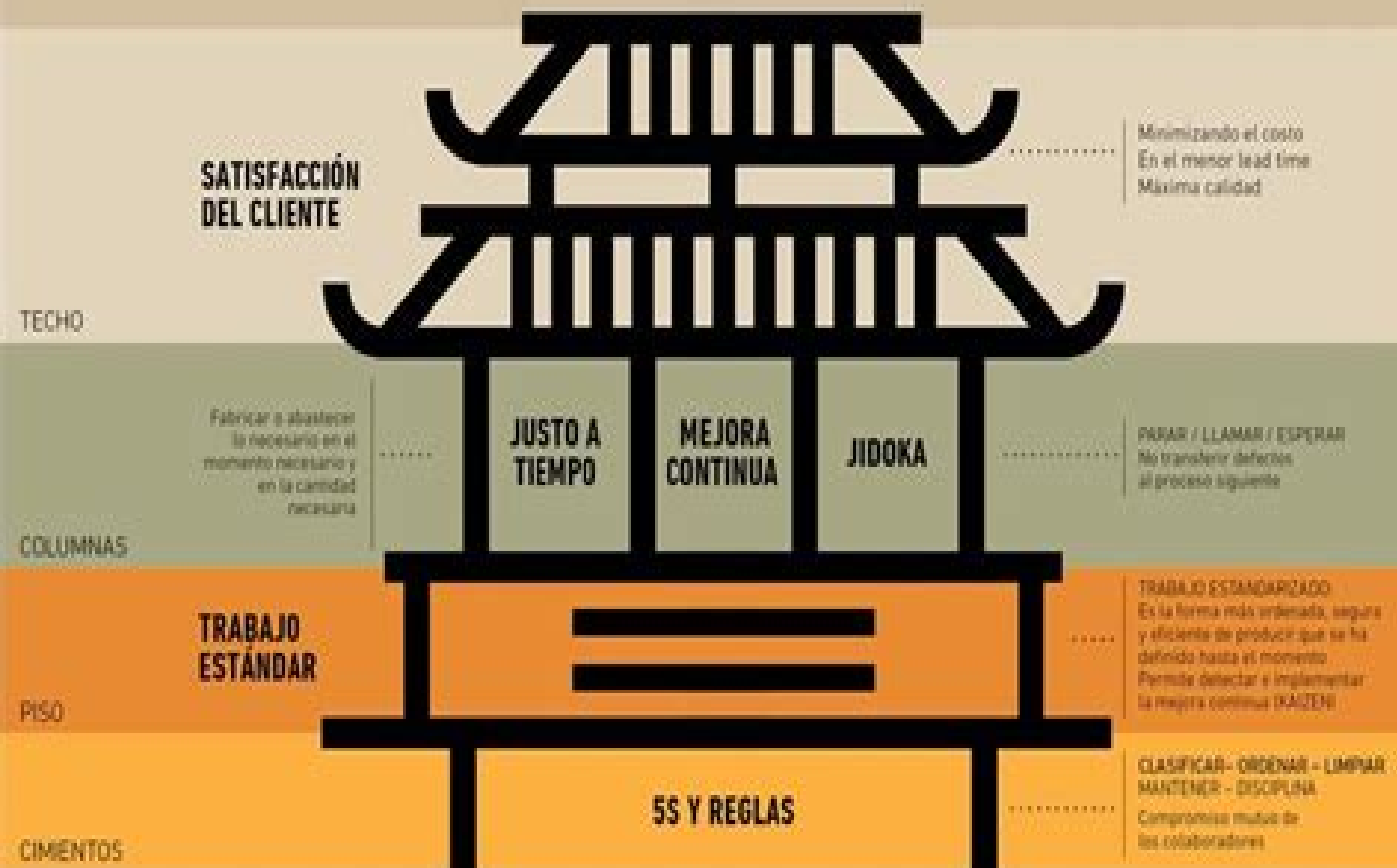


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# Sistema De Produccion Toyota El

**Chris Zook, James Allen**



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