

Structured Problem Solving Process

DESCRIBE

1. Describe the Problem

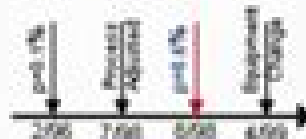
	IS	IS NOT
WHAT		
WHERE		
EXTENT		

Is/Is Not Diagram

Problem Definition

Real problem/situation changed from 100% to 85% during the period from March 2000 to April 2000.

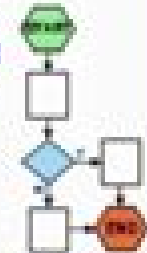
Definition



Time Line



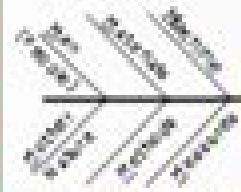
Input/Output Diagram



Process or Usage Flow

IDENTIFY

2a. Identify Potential Causes:



Cause & Effect Diagram (Ishikawa)

Category	Sub-category	Frequency
Man	Operator	10
Machine	Machine	5
Material	Material	3
Method	Method	2
Measurement	Measurement	1
Environment	Environment	1

Distinctions & Changes

Failure Mode	Effects	Analysis
Failure Mode	Effects	Analysis
Failure Mode	Effects	Analysis
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Failure Mode	Effects	Analysis
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Failure Modes & Effects Analysis

2b. Collect, Organize, and Analyze Existing Data:

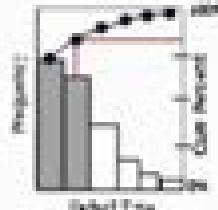
Change Point Analysis



Change Point Analysis



Process Control Chart



Pareto Analysis



Box Plots



Scatter Diagram

	M	T	W	Th	F
A		X			
B			X	X	X
C		X		X	
D	X	X			

Checksheet



Capability Study



Multi-Vari Chart

EVALUATE

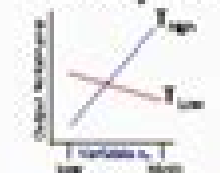
3. Compare Causes to the Facts

Facts From Step 1



Contradiction Matrix

4. Collect Additional Data to Identify Root Cause(s):



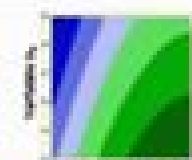
Characterization Experiments



Analysis of Means

- ANOVA
- Contingency Tables
- Comparison Tests

Statistical Comparisons



Response Surfaces



Component Swapping Study

SOLVE

5. Determine Corrective Actions:

Corrective Action Plan

Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule

- Elimination
- Facilitation
- Mitigation
- Flagging

Error Proofing

CONTROL

6. Validate, Implement, and Standardize Solution:

TASK	SCHEDULE
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule
Task	Schedule

Implementation Plan



Process Control Chart



Capability Study



Sampling Plan

Techniques Of Structured Problem Solving

A. Nirjar



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