

# ST100XF/ASTM A656 Grade 100

## Structural Steel Plate

### General Product Description

ST100XF steel plate is a low-carbon, thermo-mechanical controlled-rolled material that has been developed for applications where increased strength-to-weight ratios are required. ST100XF is available as temper-leveled, cut-to-length plate and meets or exceeds the requirements of ASTM A656 Grade 100.

**Applications:** ST100XF plate is designed to be used for transport trailers, construction equipment, crane booms, mobile manlifts, agriculture equipment, rail cars, heavy vehicle frames and chassis.

**Dimensions:** The following ST100XF plate sizes are available:

Product Type	Thickness, in [mm]	Width, in [mm]	Length, in [mm]
Cut-to-Length Plate	0.188 – 0.375 [4.8 – 9.5]	60 – 96 [1,525 – 2,438]	96 – 720 [2,438 – 18,288]
	>0.375 – 0.500 [>9.5 – 12.7]	60 – 72 [1,525 – 1,830]	96 – 720 [2,438 – 18,288]

### Mechanical Properties

**Tensile Testing:** Performed using plate-type specimens, transverse direction according to ASTM A6 requirements. The minimum values are tabulated below.

0.2% YS ksi [MPa]	UTS ksi [MPa]	Elongation in 2" [50 mm] %
100 [690]	110 [760]	16

**Charpy V-notch (CVN) Impact Testing:** three options are available:

1. Impact tested with a minimum longitudinal CVN impact energy of 20 ft-lbs @ -40°F (27 J @ -40°C).
2. Charpy V-notch impact test requirements subject to agreement between producer and purchaser.
3. No Charpy V-notch impact testing performed.

**Chemical Composition (% max. ladle analysis, unless noted)**

C	Mn	P	S	Si	V	Cb	N	Cb+V+Ti	CEV (Typical)	Pcm (Typical)
0.10	1.90	0.025	0.006	0.40	0.15	0.10	0.020	0.20	0.51	0.21

$$\text{Carbon Equivalent CEV} = C + \frac{Mn}{6} + \frac{Cr+Mo+V}{5} + \frac{Ni+Cu}{15}; \quad Pcm = C + \frac{Si}{28} + \frac{Mn+Cu+Cr}{18} + \frac{W}{48} + \frac{Ni}{15} + \frac{V}{18} + 58$$

# Steel Plates Information Tables C 234

**Sebastian Brünink**



**Steel Plates Information Tables C 234:**

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### Table of Contents **Steel Plates Information Tables C 234**

1. Understanding the eBook **Steel Plates Information Tables C 234**
  - The Rise of Digital Reading **Steel Plates Information Tables C 234**
  - Advantages of eBooks Over Traditional Books
2. Identifying **Steel Plates Information Tables C 234**
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an **Steel Plates Information Tables C 234**
  - User-Friendly Interface
4. Exploring eBook Recommendations from **Steel Plates Information Tables C 234**
  - Personalized Recommendations
  - **Steel Plates Information Tables C 234** User Reviews and Ratings
  - **Steel Plates Information Tables C 234** and Bestseller Lists

5. Accessing Steel Plates Information Tables C 234 Free and Paid eBooks
  - Steel Plates Information Tables C 234 Public Domain eBooks
  - Steel Plates Information Tables C 234 eBook Subscription Services
  - Steel Plates Information Tables C 234 Budget-Friendly Options
6. Navigating Steel Plates Information Tables C 234 eBook Formats
  - ePub, PDF, MOBI, and More
  - Steel Plates Information Tables C 234 Compatibility with Devices
  - Steel Plates Information Tables C 234 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Steel Plates Information Tables C 234
  - Highlighting and Note-Taking Steel Plates Information Tables C 234
  - Interactive Elements Steel Plates Information Tables C 234
8. Staying Engaged with Steel Plates Information Tables C 234
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Steel Plates Information Tables C 234
9. Balancing eBooks and Physical Books Steel Plates Information Tables C 234
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Steel Plates Information Tables C 234
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Steel Plates Information Tables C 234
  - Setting Reading Goals Steel Plates Information Tables C 234
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Steel Plates Information Tables C 234
  - Fact-Checking eBook Content of Steel Plates Information Tables C 234
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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