

Minitab – Overview

What is Minitab?

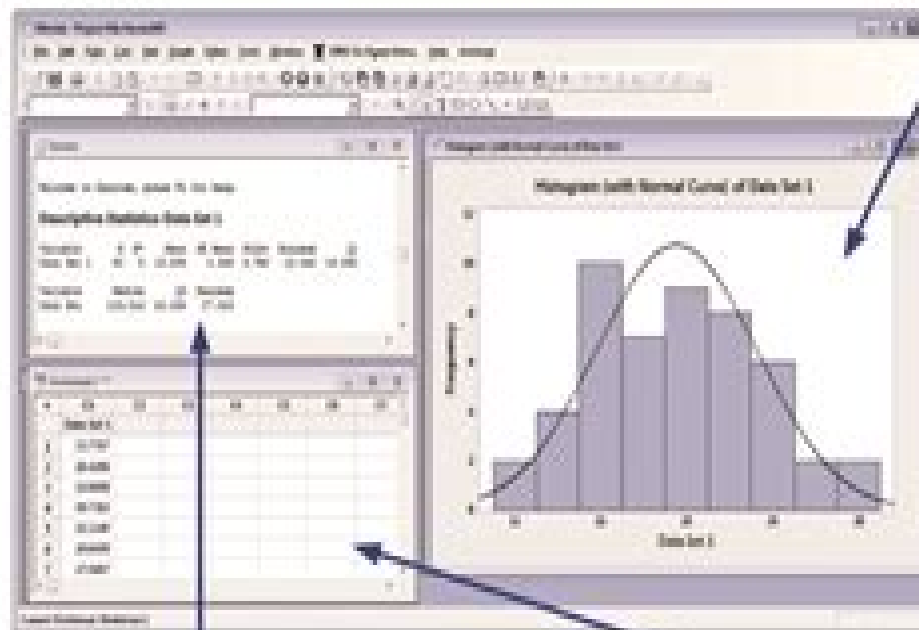
Minitab is a statistical software package that is commonly used by Lean Six Sigma practitioners. Minitab is not the only software of this kind, but it has become the industry standard for Lean Six Sigma and operational excellence because of its specific functionality and ease of use.

For more information on Minitab Statistical Software, visit:

www.minitab.com

As the title of this pocket guide suggests, Minitab is tightly integrated into this guide, with detailed instructions on how to complete the tools and techniques using the software. Page 13 explains how you can download the Minitab data files for the examples throughout this guide.

The picture opposite shows a typical screen shot of the Minitab software. As shown, a Minitab project file (extension .MPJ) typically contains several standard types of windows, as described on the right:



The Session Window:

A Minitab project **always** has a Session Window, where you will find all of the numerical output (as opposed to graphical output) that you create during your analysis work. The Session Window stores all of the numerical results in time order, so it can be a useful history of the analysis that you have completed.

Worksheet Windows:

Data is stored in Minitab Worksheets (which are similar to spreadsheets). Minitab works in columns, and each different type of data should be entered in its own column. This column format is very flexible and enables users to 'slice and dice' the data very rapidly during the analyse phase (see page 115 for more information on Minitab's data structure).

Graph Windows:

Every graph produced in Minitab is displayed in its own window, as shown with the histogram example on the left. Minitab graphs can be exported easily, and the link between a graph and the original data can be controlled (i.e. whether or not the graph updates when the data has been changed – see page 117).

Minitab graphs can also be 'explored' using the Brush function (see page 116) which is a powerful tool that helps look for clues within the data.

Six Sigma And Minitab

Quentin Brook



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