

1. Job Parameters Setup

Process Step #

Description:

Unit: Speed Units:

Tool: Feed Units:

Operation:

Program: GCode:

Tool Number:

Length Offset:

Tool Diameter:

Cut Length:

Number of Flutes:

Tool Material:

Tool Angle:

Tool Geometry:

Corner Cut:

Description:

Tool Name:

Calculate GCode:

File Format:

New Tool: Change Tool:

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