# **Materials Handling**

# Principles of Materials Handling

- Equipment for handling and storage should be as standardized possible
- When in motion, the system should be designed to provide maximum continuous product flow
- 3. Investment should be in handling rather than stationary equipment
- Handling equipment should be utilized to the maximum extent possible
- In handling equipment, selection the ratio of dead weight to payload should be minimized
- Whenever practical, gravity flow should be incorporated in system design



**Chao Zhang** 

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