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## STUDIES ON HYDRODYNAMICS, MIXING TIME AND RESIDENCE TIME DISTRIBUTION BEHAVIOUR OF EXTERNAL LOOP AIRLIFT REACTOR

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ABSTRACT: Mixing is one of the important unit operations in chemical and allied industries. Airlift reactors are known to be efficient contactors for processes involving gases, liquids and solids. Airlift reactors are mostly used in biological processes, aerobic waste water treatment, fermentation processes. In the present work focused on investigation of hydrodynamics and mixing index behavior (i.e., gas holdup, residence time distribution) in an external-loop airlift reactor and a stimulus-response tracer technique were used in the measurements. The geometry of External loop airlift reactor of column diameter 100mm and height 1000mm. Pressure drop, Gas hold-up, Mixing time, Residence time distribution have been measured for various electrolytes and solvents with various concentrations have been studied. In addition, the effects of superficial gas velocities on the gas holdup and RTD were also investigated. Comparisons made on both electrolytes and solvents by graphically.

Keywords: external loop airlift reactor, electrolytes, solvents, gas holdup, pressure drop, mixing time, residence time distribution

#### INTRODUCTION

The airlift reactor (ALR) is a multiphase reactor which is used in gas-liquid or gas-liquid-solid pneumatic contacting devices that are characterized by fluid circulation. It is also defined as a cyclic pattern through channels built specifically for this purpose.. Recent literature reveals that 80% of losses in process is due to improper mixing. Mixing can be achieved in two ways one with moving parts and another without moving parts. Batch and flow reactors come under the first category. The second category includes bubble column, fluidized bed and air lift reactor. The main difference between ALRs and bubble columns (which are also pneumatically agitated) lies in the type of fluid flow, which depends on the geometry of the system. This class of reactor is very attractive for use in the chemical process industry and biotechnology due to their design flexibility, low power requirement, and less pressure drop with further advantages of good mass and heat transfer. The rate of liquid circulation depends on gas flow rate. Two basic classes of the gas lift are distinguished: (i) the internal-loop gas lift reactor (IL-ALR) and (ii) the external-loop gas lift reactor (EL-ALR). The External loop airlift reactor has greater flexibility (Weiland and Onken, 1981) and its performance could be manipulated better by controlling parameters for the individual sections. EL-ALR is selected in this study. Gas holdup is an important hydrodynamic parameter in the reactor. It affects to mass and heat transfer in the system. Gas holdup measurements usually provide overall average information, i.e.

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Hydrodynamics of Multi-purpose Coastal and Offshore Structures Xuanlie Zhao, 2025-07-29 The concept of multi purpose marine structures is particularly promising in this era especially for revolutionizing traditional ocean engineering practices However fundamental concepts hydrodynamic methods and design criteria differ significantly from those of traditional marine structures Therefore providing insights into the hydrodynamic analysis of these novel structures is crucial for advancing coastal and offshore engineering This book offers a comprehensive introduction of the hydrodynamics of multi purpose coastal and offshore structures targeting engineers and researchers in field of coastal and offshore engineering Its main topics include an overview of multi purpose marine structures the formulation of hydrodynamic models and the performance evaluation frameworks tailored for these structures This book provides solutions for evaluating the performance of multi purpose marine structures and designing such structures Through the introduction of advanced hydrodynamic methods and detailed case studies readers gain valuable insights into the design process utilizing advanced techniques and the latest research findings Overall this book serves as a valuable resource for professionals aiming to navigate the fundamentals involved in the design analysis and performance evaluation of multi purpose marine structures Marine Constructive Modeling Of Structural Turbulence And Hydrodynamic Instabilities Oleg Mikhailovich Research ,1969 Belotserkovskii, 2009-01-05 The book provides an original approach in the research of structural analysis of free developed shear compressible turbulence at high Reynolds number on the base of direct numerical simulation DNS and instability evolution for ideal medium integral conservation laws with approximate mechanism of dissipation FLUX dissipative monotone upwind difference schemes and does not use any explicit sub grid approximation and semi empirical models of turbulence Convective mixing is considered as a principal part of conservation law Appropriate hydrodynamic instabilities free developed shear turbulence are investigated from unique point of view It is based on the concept of large ordered structures with stochastic core of small scale developed turbulence turbulent spot Decay of turbulent spot are simulated by Monte Carlo method Proposed approach is based on two hypotheses statistical independence of the characteristic of large ordered structures LOS and small scale turbulence ST and weak influence of molecular viscosity or more generally dissipative mechanism on properties of large ordered structures Two versions of instabilities due to Rayleigh Taylor and Richtmyer Meshkov are studied detail by the three dimensional calculations extended to the large temporal intervals up to turbulent stage and investigation turbulent mixing zone TMZ The book covers both the fundamental and practical aspects of turbulence and instability and summarizes the result of numerical experiments conducted over 30 years period with direct participation of the author In the book are cited the opinions of the leading scientists in this area of research Acad A S Monin Russia Prof Y Nakamura Japan Nagoya University and Prof F Harlow USA Los Alamos Marine Research, Fiscal Year 1968 National Council on Marine Resources and Engineering Development (U.S.), 1969 Hydraulic Research in the United

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