	SPC	Six Sigma	TPC	Lean Manufacturing
Aim	Monitor and control processes	Reduce process variation and defects	Resource management and maintanance	Eliminate waste and improve efficiency
Target	Individual processes	All processes	Employees, machineries, and tools used	All processes
Focus	- Maintain process stability and control	- Reduce defects to a level of 3.4 defects/million opportunities (DPMO)	Maximize effectiveness Minimize downtime	Optimize flow of materials and information Create value for customers

Six Sigma Spc And Tqm In Manufacturing And Services

Zhe Xu

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