

of James Brown of East Ham, made a more "mechanical" attempt in running horse-driven engines in 1825. It was supposed to have been capable of running a distance of twelve miles in one hour and showed what was possible.

After this attempt to design a traction engine from first principles, interest seems to have turned back or to have been more nearly focussed upon the idea of making the common portable engine self-moving.

In fact, the increasing use of the portable engine had posed to many active minds, including that of Thomas Aveling (who has left a record of his thoughts on the subject), the absurdity of a relatively powerful prime mover being dragged with more or less difficulty about the countryside by a team of horses.

Richard Rich of Birmingham, a builder of portable engines, converted one to geared drive in 1833 and fitted it with Beysell patent wheels, the forerunner of the modern tracked vehicle. Richard Garrett and Sons of Leiston did the same a few months later with an engine which was shown at the Royal Show at Chelmsford in 1838. Another builder who offered his portables as self-movers, using the method of chain drive patented by Williams in 1837, was John Smith of Coven, Staffordshire. This village manufacturer of inventive mind never achieved more than a modest success before his death at the relatively early age of 31 in 1879. Clayton & Shuttleworth built two chain driven ploughs for Fowler in 1858.

The idea of the chain drive added to an otherwise ordinary portable engine now began to be applied by several manufacturers—Garrett in 1838, Thomas Aveling in 1839, followed by Savage, Dodman, Barrall, Tuxford, Clayton & Shuttleworth, Tucker, Lampin and others, gradually evolving into a distinct species, which (except for Tuxford who used a vertical enclosed engine) remained in the main the characteristic portable engine arrangement of cylinders over the flywheel with crankshaft carrying a large flywheel just behind the chimney, but in other respects gradually

capitally executed but failed by being too lightly made for the duty it had to perform—draining. Nevertheless, it was capable of running a distance of twelve miles in one hour and showed what was possible.

After this attempt to design a traction engine from first principles, interest seems to have turned back or to have been more nearly focussed upon the idea of making the common portable engine self-moving.

In fact, the increasing use of the portable engine had posed to many active minds, including that of Thomas Aveling (who has left a record of his thoughts on the subject), the absurdity of a relatively powerful prime mover being dragged with more or less difficulty about the countryside by a team of horses.



A well-known photograph of an Aveling chain drive traction engine of the early eighteenth century showing the flywheel, the chain drive and the arrangement of the chain sprocket shafts and the position of a shaft driven from a single bracket, the same shaft carrying the drive pinion.



A very early picture, probably dating from the late eighteenth century, of a "horizontal" traction engine. The top wheel contained a central shaft which ran over the pulleys. When the top of the engine was pushed up the shaft could be used in the driving drive of a "horizontal" ploughing engine. When in that position, the shaft was vertical.

(R. G. P. Collection)

From covered chain engine by Charles Barrall, its general conception very similar to the Garrett but in several points different. The wheels are of straight iron of built-up construction where those of the Garrett are cast, the flywheel is on the opposite hand and the mechanism and work differ.

(R. G. P. Collection)



The Age Of The Traction Engine

L Reisser



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In a global inundated with displays and the cacophony of fast communication, the profound energy and emotional resonance of verbal beauty frequently fade into obscurity, eclipsed by the continuous assault of sound and distractions. However, nestled within the lyrical pages of **The Age Of The Traction Engine**, a captivating work of literary elegance that impulses with organic emotions, lies an unforgettable trip waiting to be embarked upon. Composed by way of a virtuoso wordsmith, this magical opus guides viewers on an emotional odyssey, softly revealing the latent possible and profound influence embedded within the complicated internet of language. Within the heart-wrenching expanse of this evocative evaluation, we will embark upon an introspective exploration of the book's key styles, dissect their charming writing type, and immerse ourselves in the indelible impact it leaves upon the depths of readers' souls.

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