# Minitab - Overview

#### What is Minitab?

Minitab is a statistical software package that is commonly used by Lean Six Sigma practitioners. Minitab is not the only software of this kind, but it has become the industry standard for Lean Six Sigma and operational excellence because of its specific functionality and ease of use.

For more information on Minitab Statistical Software, visit:

# www.minitab.com

As the title of this pocket guide suggests, Minitab is tightly integrated into this guide, with detailed instructions on how to complete the tools and techniques using the software. Page 13 explains how you can download the Minitab data files for the examples throughout this guide.

The picture opposite shows a typical screen shot of the Minitab software. As shown, a Minitab project file (extension .MPJ) typically contains several standard types of windows, as described on the right:



#### The Session Window:

A Minitab project always has a Session Window, where you will find all of the numerical output (as opposed to graphical output) that you create during your analysis work. The Session Window stores all of the numerical results in time order, so it can be a useful history of the analysis that you have completed.

#### Worksheet Windows:

Data is stored in Minitab
Worksheets (which are similar to
spreadsheets). Minitab works in
columns, and each different type
of data should be entered in its
own column. This column format
is very flexible and enables users
to 'slice and dice' the data very
rapidly during the analyse phase
(see page 115 for more information
on Minitab's data structure).

# Graph Windows:

Every graph produced in Minitab is displayed in its own window, as shown with the histogram example on the left. Minitab graphs can be exported easily, and the link between a graph and the original data can be controlled (i.e. whether or not the graph updates when the data has been changed – see page 117).

Minitab graphs can also be 'explored' using the Brush function (see page 116) which is a powerful tool that helps look for clues within the data.

# **Six Sigma And Minitab**

**Quentin Brook** 

## **Six Sigma And Minitab:**

Lean Six Sigma & Minitab® Quentin Brook, 2017 Lean Six Sigma and Minitab Quentin Brook, 2024 Lean Six Sigma & Minitab Ouentin Brook, 2010 Six Sigma G. Robin Henderson, 2006-05-08 Quality Improvement should be something everyone strives to achieve in the workplace whether in manufacturing services or healthcare There are numerous strategies for Quality Improvement but none to rival Six Sigma both in terms of growing popularity and the emphasis that it places on the use of statistical methods Six Sigma Quality Improvement with MINITAB explains the most important statistical methods employed in Six Sigma and demonstrates their implementation via the very popular and user friendly statistical software package MINITAB Release 14 Introduction to key statistical methods for Quality Improvement using MINITAB Minimal prior knowledge of statistical methods and no prior knowledge of MINITAB assumed Easy to follow guidance for Six Sigma Green and Black Belts and others involved in Quality Improvement Provides informative follow up exercises from a wide variety of scenarios on each topic Employs random data generation in MINITAB to aid understanding of key statistical concepts Supported by a Website featuring data sets for download and notes and answers for the follow up exercises Developed from the author's wealth of experience gained from many years working both in education and consultancy This book will be of great value to Six Sigma practitioners as well as those employing other strategies for Quality Improvement Furthermore students of Quality Improvement and anyone with an interest in data analysis and statistical methods and their Six Sigma and Minitab Quentin Brook, 2006 implementation via MINITAB software will find this book invaluable

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project manager value statement stakeholders and risk Schedule tasks using the Gantt chart critical path analysis and program evaluation and review technique Capture the voice of internal and external customers Assess the cost of quality Gather data and measure process performance Perform process capabilities analysis Apply Lean Six Sigma metrics to determine baseline performance Implement analysis techniques such as Pareto analysis value stream mapping failure mode and effect analysis FMEA and regression analysis Identify constraints via factorial experiments and implement process improvements Monitor production performance using statistical process control **Applying Six Sigma Using Minitab** Bruce Gilbert, Peter Peterka, 2017-09-13 The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession Companies everywhere are recognizing that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology Filled with figures and written in easy to understand language this manual will help you use Minitab's functions to follow the DMAIC Define Measure Analyze Improve Control roadmap minimize the use of equations in explanations of data analysis maximize your understanding of Minitab's data analysis outputs There are different Minitab screens that are used to create graphs and perform data analysis and you ll also learn how to create these graphs and enhance displays for presentation purposes Whether you re just learning Six Sigma or need a refresher course Applying Six Sigma Using Minitab is a reference you ll use time and again to complete projects save money and accomplish your goals **SIx Sigma Statistics Using Minitab 18** Rehman Khan, 2019-08-10 How do you like to learn Is it by reading textbooks Or do you want to learn by doing and seeing the results for yourself If so this book is for you as it is written as a teaching guide The book aims to teach using example based learning so you can learn data analysis and problem solving at the Black Belt level The author recognised that Six Sigma Green and Black belts need more support to understand the complex statistical techniques used within Six Sigma but this had to be delivered effectively In this book the author uses his experience of industrial process improvement and Minitab training to provide Six Sigma Black Belts the learning support they need to drive Minitab 18 Key Features of this book are Covers all main topics used by Six Sigma Black Belts It builds on the learning gained in the Green Belts Edition The main Six Sigma tools are explained in easy to understand language It uses example based learning with hundreds of screenshots in the book The book uses brand new data sets for examples and exercises All available to download from www rmksixsigma com

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