

Statistical Quality Control for the Food Industry

Third Edition

Statistical Quality Control For Food Industry

Merton Hubbard



Statistical Quality Control For Food Industry:

Statistical Quality Control for the Food Industry Merton R. Hubbard, 2013-04-17 If an automobile tire leaks or an electric light switch fails if we are short changed at a department store or erroneously billed for phone calls not made if a plane departure is delayed due to a mechanical failure these are rather ordinary annoyances which we have come to accept as normal occurrences Contrast this with failure of a food product If foreign matter is found in a food if a product is discolored or crushed if illness or discomfort occurs when a food product is eaten the consumer reacts with anger fear and sometimes mass hysteria The offending product is often returned to the seller or a disgruntled letter is written to the manufacturer In an extreme case an expensive law suit may be filed against the company The reaction is almost as severe if the failure is a difficult to open package or a leaking container There is no tolerance for failure of food products Dozens of books on quality written for hardware or service industries discuss failure rates product reliability serviceability maintainability warranty and repair Manufacturers in the food industry cannot use these measurements food reliability must be 100% failure rate 0% Serviceability maintainability warranty and repair are meaningless terms to food processors

Statistical Quality Control for the Food Industry Merton R. Hubbard, 2001 Specifically targeted at the food industry this state of the art text reference combines all the principal methods of statistical quality and process control into a single up to date volume In an easily understood and highly readable style the author clearly explains underlying concepts and uses real world examples to illustrate statistical techniques This Third Edition maintains the strengths of the first and second editions while adding new information on Total Quality Management Computer Integrated Management ISO 9001 2002 and The Malcolm Baldrige Quality Award There are updates on FDA Regulations and Net Weight control limits as well as additional HACCP applications A new chapter has been added to explain concepts and implementation of the six sigma quality control system Anyone involved in the production of foods will find this book a valuable guide for assuring the safety and uniformity of food production through application of the latest techniques in process quality control Specifically this text can be used effectively by those skilled in the field for reference by entry level technicians as a training aid and by upper management to enhance their understanding of this highly specialized field It can also be studied by operating and service departments to assist them in total quality control efforts

Statistical Process Control for the Food Industry Sarina A. Lim, Jiju Antony, 2019-02-25 A comprehensive treatment for implementing Statistical Process Control SPC in the food industry This book provides managers engineers and practitioners with an overview of necessary and relevant tools of Statistical Process Control a roadmap for their implementation the importance of engagement and teamwork SPC leadership success factors of the readiness and implementation and some of the key lessons learned from a number of food companies Illustrated with numerous examples from global real world case studies this book demonstrates the power of various SPC tools in a comprehensive manner The final part of the book highlights the critical challenges encountered while implementing SPC in the food industry globally

Statistical Process Control for the Food Industry A Guide for Practitioners and Managers explores the opportunities to deliver customized SPC training programs for local food companies It offers insightful chapter covering everything from the philosophy and fundamentals of quality control in the food industry all the way up to case studies of SPC application in the food industry on both the quality and safety aspect making it an excellent cookbook for the managers in the food industry to assess and initiating the SPC application in their respective companies Covers concise and clear guidelines for the application of SPC tools in any food companies environment Provides appropriate guidelines showing the organizational readiness level before the food companies adopt SPC Explicitly comments on success factors motivations and challenges in the food industry Addresses quality and safety issues in the food industry Presents numerous global real world case studies of SPC in the food industry Statistical Process Control for the Food Industry A Guide for Practitioners and Managers can be used to train upper middle and senior managers in improving food quality and reducing food waste using SPC as one of the core techniques It s also an excellent book for graduate students of food engineering food quality management and or food technology and process management

Food Science Norman N. Potter, Joseph H. Hotchkiss, 2012-12-06 Now in its fifth edition Food Science remains the most popular and reliable text for introductory courses in food science and technology This new edition retains the basic format and pedagogical features of previous editions and provides an up to date foundation upon which more advanced and specialized knowledge can be built This essential volume introduces and surveys the broad and complex interrelationships among food ingredients processing packaging distribution and storage and explores how these factors influence food quality and safety Reflecting recent advances and emerging technologies in the area this new edition includes updated commodity and ingredient chapters to emphasize the growing importance of analogs macro substitutions fat fiber and sugar substitutes and replacement products especially as they affect new product development and increasing concerns for a healthier diet Revised processing chapters include changing attitudes toward food irradiation greater use of microwave cooking and microwaveable products controlled and modified atmosphere packaging and expanding technologies such a extrusion cooking ohmic heating and supercritical fluid extraction new information that addresses concerns about the responsible management of food technology considering environmental social and economic consequences as well as the increasing globalization of the food industry Discussions of food safety an consumer protection including newer phychrotropic pathogens HACCP techniques for product safety and quality new information on food additives pesticides and hormones and the latest information on nutrition labeling and food regulation An outstanding text for students with little or no previous instruction in food science and technology Food Science is also a valuable reference for professionals in food processing as well as for those working in fields that service regulate or otherwise interface with the food industry

Statistical Quality Control for the Food Industry Merton Hubbard, 2013-06-29 Considering the ability of food processing companies to consistently manu facture safe foods with uniform quality over the past 20 or 30 years without

these new tools and new systems one might expect that quality control improvements would be marginal On the other hand these changes have already provided substantial opportunities for process and product improvement This second edition is intended to update the basic concepts and discuss some of the new ones Preface to the First Edition If an automobile tire leaks or an electric light switch fails if we are short changed at a department store or erroneously billed for phone calls not made if a plane departure is delayed due to a mechanical failure these are rather ordinary annoyances which we have come to accept as normal occurrences Contrast this with failure of a food product If foreign matter is found in a food if a product is discolored or crushed if illness or discomfort occurs when a food product is eaten the consumer reacts with anger fear and sometimes mass hysteria The offending product is often returned to the seller or a disgruntled letter is written to the manufacturer In an extreme case an expensive law suit may be filed against the company The reaction is almost as severe if the failure is a difficulty to open package or a leaking container There is no tolerance for failure of food products

Statistical Quality Control Methods Irving W. Burr, 2018-05-04 This book focuses on statistical methods useful in quality control emphasizing on data analysis and decision making These techniques are also of great use in areas such as laboratory analyses and research The problems and examples presented are from actual cases encountered in the industry

Statistical Quality Control for the Food Industry Merton Hubbard, 2013-06-29 Considering the ability of food processing companies to consistently manufacture safe foods with uniform quality over the past 20 or 30 years without these new tools and new systems one might expect that quality control improvements would be marginal On the other hand these changes have already provided substantial opportunities for process and product improvement This second edition is intended to update the basic concepts and discuss some of the new ones Preface to the First Edition If an automobile tire leaks or an electric light switch fails if we are short changed at a department store or erroneously billed for phone calls not made if a plane departure is delayed due to a mechanical failure these are rather ordinary annoyances which we have come to accept as normal occurrences Contrast this with failure of a food product If foreign matter is found in a food if a product is discolored or crushed if illness or discomfort occurs when a food product is eaten the consumer reacts with anger fear and sometimes mass hysteria The offending product is often returned to the seller or a disgruntled letter is written to the manufacturer In an extreme case an expensive law suit may be filed against the company The reaction is almost as severe if the failure is a difficulty to open package or a leaking container There is no tolerance for failure of food products **Food Industries Manual** M. D. Ranken, 2012-12-06 It is a pleasure to be involved in yet another edition the enforcement system and its officers and the of the Food Industries Manual and to know that the appearance of many more consultants advisors and training specialists all claiming to assist manu book remains in sufficiently high demand for a new edition to be necessary The work of revision and facturers in the discharge of what are described as updating has been rewarding to us and we hope that new and onerous duties In reaction to all this food the result will be found at least equally helpful to

manufacturers are learning so to order their operations those who use it tions that their reliability and their commitment to In the five years since the last edition the growth quality and good workmanship can be routinely of the chilled foods sector in both quantity and demonstrated The touchstone of this has become quality with much more refrigeration available accreditation of the manufacturer s systems by an and in use with close control of refrigeration tem independent authority for instance that they peratures storage times storage temperatures conform with the International Standard for tra Sport conditions and display conditions and Quality Systems ISO 9000 or its British Standard with better information on labels and elsewhere equivalent BS 5750 These and related matters are about shelf life and the handling of products has dealt with in another new Chapter on Food Issues *Handbook of Food Engineering Practice* Kenneth J. Valentas, Enrique Rotstein, R. Paul

Singh, 1997-07-23 Food engineering has become increasingly important in the food industry over the years as food engineers play a key role in developing new food products and improved manufacturing processes While other textbooks have covered some aspects of this emerging field this is the first applications oriented handbook to cover food engineering processes and manufacturing techniques A major portion of *Handbook of Food Engineering Practice* is devoted to defining and explaining essential food operations such as pumping systems food preservation and sterilization as well as freezing and drying Membranes and evaporator systems and packaging materials and their properties are examined as well The handbook provides information on how to design accelerated storage studies and determine the temperature tolerance of foods both of which are important in predicting shelf life The book also examines the importance of physical and rheological properties of foods with a special look at the rheology of dough and the design of processing systems for the manufacture of dough The final third of the book provides useful supporting material that applies to all of the previously discussed unit operations including cost profit analysis methods simulation procedures sanitary guidelines and process controller design The book also includes a survey of food chemistry a critical area of science for food engineers **Statistics in Food and Biotechnology**

Gerhard Schleining, Saverio Mannino, Prisana Suwannaporn, 2024-10-24 The proper use of statistical methods is essential in food processing and biotechnology and very few publications have focused on the practical application of these methods This book utilizes case studies to explain the corresponding basics with a focus on understanding how and when to use the appropriate statistical methods The text is structured according to practical applications starting from data collection and data treatment moving to product development process control and analytical methods *Practical Examples of Using Statistics in Food and Biotechnology* begins with a detailed introduction to statistics and their use in food processing The first main section focuses on statistics for data collection and treatment featuring scales of measurement sampling and summarizing and presenting data Another section looks at statistics for food product and process development examining mixture experiments for different food groups from meat and fish to vegetables juices rice and olive oils Further sections focus on statistical process control statistics for sensory science and a wide range of analytical methods including LC MS MS and

other cutting edge methods In providing practical hands on information on the use of statistics in food processing this work will be of major importance for food professionals industry staff and researchers in food and biotechnology

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