

17. Cut planes in sides of frame and base standards.

18. Fit glass in frame, as in diagram Fig. 2, by gluing blocks 2 in. long in the position shown. Complete by screwing on back as per section.

The Decoration of the complete specimen shown is based upon a simple geometrical pattern. This should be set out, as shown in front elevation. Squares are first drawn, then each is divided into four parts (see A). Semi-circles are then described (see B) and finally a circle in each original square touching the sides (see C). A simple design is then formed, which should be colored in with various paints and subtle hair brushes. A similar procedure is followed for the standards.

Alternate Treatments for the standards and corner rail are also illustrated opposite. The first and second examples represent simple molding forming stopwork, whilst the last has examples showing variation of outline ornamented with any chiseling.

#### AN UPHOLSTERED STOOL (Fig. 4).

Note.—The model is based upon motifs of the Queen Anne period as far as general outline is concerned. The treatment of the upholstery is essentially modern.

Turning for work of this character is best studied from old examples, the first and third examples are upholstered Queen Anne stools. The method of covering the upholstery is described on p. 23 in connection with semi-circular tables.

Woolen oak may be used for models of this type, but Italian walnut is preferable. Various methods of building up the turning are illustrated in the diagram Fig. 5 on p. 42.



FIG. 3.



FIG. 5.—A wing chair section.

The Top can either be cut from solid material and rounded on both sides or laminated, viz. loosely material can be adapted, in which case it is only necessary to round the top side.



FIG. 21.—Sketch of circular table.

being the connection of straight rails to the base parts of legs. This is dealt with in reference to the table illustrated on p. 23 and described on p. 24.

#### OCCASIONAL TABLE (Fig. 17).

OBJECT.—A model to introduce simple general principles of table construction, the principles being similar to those necessary for bed, draught, chair, and writing tables, etc.

The joints are all mortise and tenon, the "stabbed" type being utilized for the side rails and connection of under rails with the legs. In the case of the second example, showing two rails near the centre of the side rails, round through mortise and tenon should be used, or the long rails can be shouldered and lap dovetailed into the short ones from underneath. The latter is very effective and prevents the shoulder opening; it has also the advantage of not showing the construction under ordinary circumstances.

The Process.—1. First saw out the wood, either mahogany or walnut, to the following size:—

The manner of the circular top shown on p. 22 is intended to be of the cast variety; eight pieces are used to form the entire part. These should be secured between two thin V-shaped pieces of wood during the process of setting; the curved edge is finished with a few file and the V shape is planed. They may then be separated and glued down in a sheet of damp stretched paper; the top is completed by firing round the curved ones (including, gluing each segment down as they are fixed). The top is then covered with thin built-up work and the paper is removed with a roofing plane after the glue has dried. Care handling on edge of top is best laid with a hammer.

Square Tables.—Various treatments are shown in Fig. 8 for the tops of square tables, the only different construction feature of these types

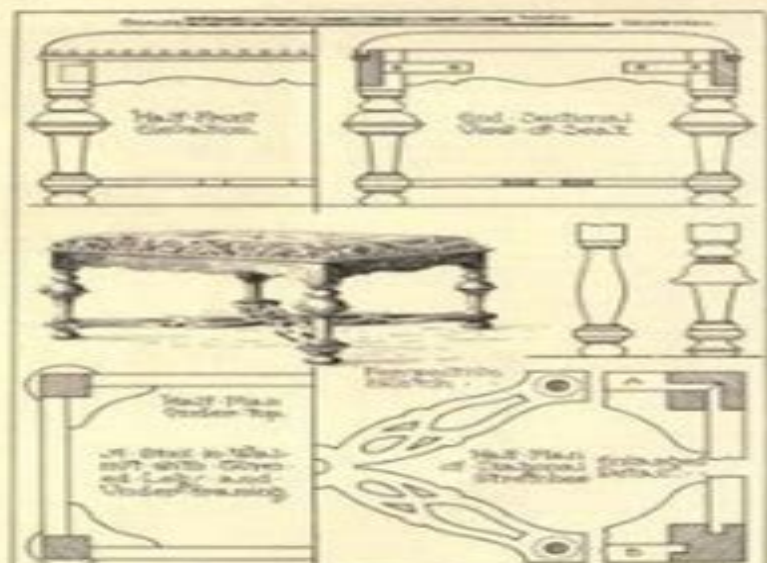


FIG. 4.—The upholstered stool of Queen Anne style.



FIG. 22.—The occasional table.

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