# SOLDERING HANDBOOK PRINTED CIRCUITS SURFACE MOUNTING

Design, Materials, Processes, Equipment, Trouble-Shooting, Quality, Economy, and Line Management



HOWARD H. MANKO

# **Soldering Handbook**

**Howard H. Manko** 

# **Soldering Handbook:**

SMT Soldering Handbook RUDOLF STRAUSS, 1998-02-24 Surface Mount Technology has had a profound influence on the electronics industry and has led to the use of new materials techniques and manufacturing processes Since the first edition of this book was written electronic assemblies have continued to become still smaller and more complex while soldering still remains the dominant connecting technique This is a comprehensive guide to current methods of soldering components to their substrates written by one of the founding fathers of the technology It also covers component placement the post CFC technology of cleaning after soldering and the principles and methods of quality control and rework New sections deal with Ball Grid Array BGA technology lead free solders no clean fluxes and the current standard specifications for solders and fluxes Dr Rudolf Strauss has spent most of his working life with a leading manufacturer of solders and fluxes He was responsible for a number of innovations including the concept of wave soldering and for many years has been active as lecturer consultant and technical author His book explains the principles of soldering and surface mount technology in practical terms and plain language free from jargon It is addressed to the man or woman who has to do the job but it will also be of help in planning manufacturing strategy and in making purchasing decisions relating to consumables and equipment Written by founding father of SMT technology Standard specifications have been fully updated New chapter covering Ball Grid Array BGA technology Soldering Handbook For Printed Circuits and Surface Mounting Howard H. Manko, 1995-10-31 Soldering Handbook for Printed Circuits and Surface Mounting Second Edition covers every aspect of this packaging technology and contains the latest information on design presolder operations materials equipment surface mount technology cleaning quality and inspection touch up and repair process economy line management and more Soldering Handbook B. M. Allen, 1969 Soldering Handbook Paul Thomas Vianco, 1999 Manual Soldering Guidebook Ratan Sengupta, This guide book has been prepared based on my 35 years experience on conducting training on Electronic PCB Assembly both in the capacity of a Trainer and Consultant solving assembly problems I have realized that electronic manufacturing Industries especially in MSME Sector do not realize the fact that their system long term Reliability is a direct function of each Solder joint quality and hence a basic Induction training on soldering technique is absent from their HR Training Plan Through this guide book I have tried to share my experience with more than 300 Electronic Manufacturing Units in India with a massage that if you wish to wish to produce Long Term Reliable System to your clients please do not forget to emphasis on basic Manual Soldering This book contains 1 SOLDERING INTRODUCTION AND BASIC THEORIES 2 SOLDERING MATERIALS SOLDER FLUX CLEANING SOLVENT 3 SOLDERING TOOLS 4 SOLDERING IRON SOLDERING BITS 4 SAFETY PRECAUTIONS BEFORE STARTING SOLDERING PROCESS 6 STEP BY STEP SOLDERING PROCESS Part I Through hole Component Part II Surface Mount Devises 7 PWA INSPECTION TOOLS EQUIPMENT 8 COMMON MANNUAL SOLDER JOINT DEFECTS THEIR PREVENTION Annex A LEAD FREE SOLDERING Annex B BIBLOGRAPHY The book all also

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