SYNTHESIS, PROCESSING AND PROPERTIES OF POWDER METALLURGY LIGHTWEIGHT METALS

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The synthesis, processing and mechanical properties of the lightweight metals, aluminum, magnesium and titanium produced by powder metallurgy approaches are reviewed. Synthesis techniques to be addressed will include rapid solidification, spray deposition, mechanical alloying, plasma processing and vapor deposition.

Keywords: Symthesis/Processing, Powder Metallurgy, Lightweight Metals, Aluminum Magnesium, Titurium

L INTRODUCTION

Lightweight Metals

Improved performance in airframe, engine, and missile systems requires in turn an enhancement in the behavior of the materials of construction. In recent years these improvements in materials characteristics have come mainly from improved synthesis or processing methods rather than from the more traditional approach of improved understanding of microstructure - property relationships. Weight reduction also translates to material property enhancement, and by far the greatest weight reduction is achieved by a density decrease, which gives a direct weight reduction. Hence the importance of the low density structural alloys aluminum, titanium, and magnesium. And to alloys based on terminal compositions can be added the intermetallic titanium aluminides (Ti_Al, where x=1 or 3)' which are finally emerging as viable structural materials particularly for elevated temperature applications. This class of materials represents a

¹Terminal compositions are given in wt.96, the intermetallies in at.96.

generally increased temperature capability compared to conventional metals, but below that of ceramics.

Powder metallurgy, in its various facets, is one of the most attractive methods of synthesizing advanced metals; both from the perspective of enhancing behavior and in terms of fabrication of cost-effective components (1-7). This paper will present a number of advanced PM synthesis techniques as applied to the light metals and titanium aluminides; both as monolithic and composite materials.

II. SYNTHESIS/PROCESSING

Rapid Solidification

The rapid solidification (RS) technique allows extension of solubility limits, production of novel phases, and much more refined microstructures than is possible using the ingot metallurgy (IM) technique. The greatly increased chemistry/microstructure "window" can lead to enhanced mechanical and physical properties.

Aluminum: The four families of alloys being explored using the RS approach are the high strength corrosion resistant alloys based on traditional 7000-series alloys, low density Al-Li alloys with increased lithium levels over

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Synthesis of Lightweight Metals III F. H. Froes, C. M. Ward-Close, D. Eliezer, P. McCormick, 1999 These papers from the 1999 TMS Annual Meeting Exhibition focus on the development of new and improved lightweight metallic materials Materials covered include aluminum magnesium beryllium titanium nanostructured materials and metal matrix composites Rapid solidification mechanical alloying vapor deposition thermochemical processing ingot casting techniques melting methods rolling extrusions forging and drawing are discussed Synthesis of Lightweight Metals III F. H. Froes, 1999

Advanced Materials Forum I Maria Teresa Vieira, 2002-10-25 1st International Materials Symposium Coimbra Portugal Hot Deformation and Processing of Aluminum Alloys Hugh J. McQueen, Stefano Spigarelli, Michael E. April 9 11 2001 Kassner, Enrico Evangelista, 2016-04-19 A comprehensive treatise on the hot working of aluminum and its alloys Hot Deformation and Processing of Aluminum Alloys details the possible microstructural developments that can occur with hot deformation of various alloys as well as the kind of mechanical properties that can be anticipated The authors take great care to explain and differenti Nanotechnology for Energy Sustainability, 3 Volume Set Baldev Raj, Marcel Van de Voorde, Yashwant Mahajan, 2017-06-19 Dieses Referenzwerk in drei handlichen B nden bietet einen detaillierten berblick ber Anwendungen der Nanotechnologie im Bereich Nachhaltigkeit in der Energieversorgung Der erste Band dieses klar strukturierten Nachschlagewerks behandelt nach der Einleitung die Themen Energieerzeugung erneuerbare Energien Energiespeicherung Energieverteilung sowie Energieumwandlung und Energy Harvesting Im zweiten Band werden auf Nanotechnologie basierte Materialen Energieeinsparung und management technologische und urheberrechtlich relevante Fragen M rkte und Umweltsanierung er rtert Der dritte Band wirft einen Blick in die Zukunft auf technologische Fortschritte und gibt Empfehlungen Ein wichtiges Handbuch fr alle Experten auf diesem Gebiet von Forschern und Ingenieuren im wissenschaftlichen Bereich bis hin zu Entwicklern in der Industrie The Cumulative Book Index .1999 Semi-Solid **Processing of Alloys and Composites** C.G. Kang, S.K. Kim, S.Y. Lee, 2006-10-15 Proceedings of the 9th International Conference on Semi Solid Processing of Alloys and Composites September 11 13 2006 Busan Korea **Proceedings of the** International Conference on Advanced Materials Processing Technologies [AMPT'01] ,2001 **Advanced Materials Forum ...** Sociedade Portuguesa de Materiais. Encontro, 2004 **Energy Storage Systems - Volume II** Yalsin Gogus, 2009-09-30 Energy Storage Systems theme is a component of Encyclopedia of Energy Sciences Engineering and Technology Resources which is part of the global Encyclopedia of Life Support Systems EOLSS an integrated compendium of twenty one Encyclopedias The Theme is organized into six different topics which represent the main scientific areas of the theme The first topic Rationale of Energy Storage and Supply Demand Matching is devoted to the discussion of essential concepts and the most important aspects of the optimization establishment and operation of energy storage systems based on six cases as examples The succeeding four topics are Storage of Thermal Energy Mechanical Energy Storage Storage of

Electrical Energy Storage of Chemical Energy and Nuclear Materials Each of these consists of a topic chapter emphasizing the general aspects and various subject articles explaining the back ground theory and practice of a specific type of energy storage of that topic The last topic is transport of energy with emphasis on hydrogen as future energy carrier It contains detailed review of other modes of energy transport and discussion of environmental effects Fundamentals and applications of characteristic methods are presented in these volumes. These two volumes are aimed at the following five major target audiences University and College Students Educators Professional Practitioners Research Personnel and Policy Analysts Advanced Materials Forum Two Rodrigo Martins, 2004 The II International Managers and Decision Makers and NGOs Materials Symposium is a scientific forum which discusses advances in the science and technology of materials and is organized by the Portuguese Materials Society The II International Materials Symposium followed a series of bi annual national and international conferences that began 20 years ago and has became since 2001 an international forum where scientists engineers and technologists working in the fields of Materials Science and Engineering discuss their recent results and exchange ideas and information Magnesium, Magnesium Alloys, and Magnesium Composites Manoj Gupta, Sharon Nai Mui Ling, 2011-03-31 A look at the current and future uses of magnesium based products and their role in the world's environmental and technological revolution. The lightest of all structural metals having one fourth the density of steel and two thirds that of aluminum magnesium has already been adopted as an alternative construction material in applications as far ranging as automotive and sports equipment electronics and space technology. In a world concerned with minimizing the environmental impact of products the choice of light weight energy saving and high performance materials like magnesium would seem a small significant step towards improving life on this planet Magnesium Magnesium Alloys and Magnesium Composites introduces the science and current applications of this important metal shedding light on the magnesium based composites developed over the last fifteen years Chapters include in depth discussion of The characteristics of pure magnesium including atomic properties and crystal structure as well as physical electrical and mechanical properties Magnesium alloys and the effects of the alloying elements such as aluminum lithium copper nickel and silicon The properties of magnesium based composites and the effects of different types metallic ceramic interconnected and intermetallic of reinforcements of varying length from micron scale to nanometric length Corrosion aspects of magnesium based materials Magnesium based products in medicine sports equipment and the automotive aerospace and electronics industries Bringing together for the first time the science properties and technologies relating to the current and future uses of magnesium this important reference also offers readers a glimpse of a not too distant world in which environmental safety and sound engineering are a reality Additive Manufacturing of Emerging Materials Bandar AlMangour, 2018-08-01 This book provides a solid background for understanding the immediate past the ongoing present and the emerging trends of additive manufacturing with an emphasis on innovations and advances in its use for a wide spectrum of manufacturing

applications It contains contributions from leading authors in the field who view the research and development progress of additive manufacturing techniques from the unique angle of developing high performance composites and other complex material parts It is a valuable reference book for scientists engineers and entrepreneurs who are seeking technologically novel and economically viable innovations for high performance materials and critical applications It can also benefit graduate students and post graduate fellows majoring in mechanical manufacturing and material sciences as well as biomedical engineering Army Research Task Summary United States. Army Research Office, 1961 Ali Mohammad, Dr. Inamuddin, 2012-03-18 The conventional solvents used in chemical pharmaceutical biomedical and separation processes represent a great challenge to green chemistry because of their toxicity and flammability Since the beginning of the 12 Principles of Green Chemistry in 1998 a general effort has been made to replace conventional solvents with environmentally benign substitutes Water has been the most popular choice so far followed by ionic liquids surfactant supercritical fluids fluorous solvents liquid polymers bio solvents and switchable solvent systems Green Solvents Volume I and II provides a throughout overview of the different types of solvents and discusses their extensive applications in fields such as extraction organic synthesis biocatalytic processes production of fine chemicals removal of hydrogen sulphide biochemical transformations composite material energy storage devices and polymers These volumes are written by leading international experts and cover all possible aspects of green solvents properties and applications available in today s literature Green Solvents Volume I and II is an invaluable guide to scientists R D industrial specialists researchers upper level undergraduates and graduate students Ph D scholars college and university professors working in the field of chemistry and biochemistry 2005, Recent Progress in Processing and Properties of ZnO **Russian Chemical Reviews** ,2001 **Energy and Water Development Appropriations for 1997** United States. Congress. House. Committee on Appropriations. Subcommittee on Energy and Water Development, 1996 Progress in Materials Science ,2004 **TMS** 2011 140th Annual Meeting and Exhibition, Materials Fabrication, Properties, Characterization, and Modeling The Minerals, Metals & Materials Society (TMS), 2011-04-12 Presents the most up to date information on the state of Materials Fabrication Properties Characterization and Modeling It's a great mix of practical applied technology and hard science which is of invaluable benefit to the global industry

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