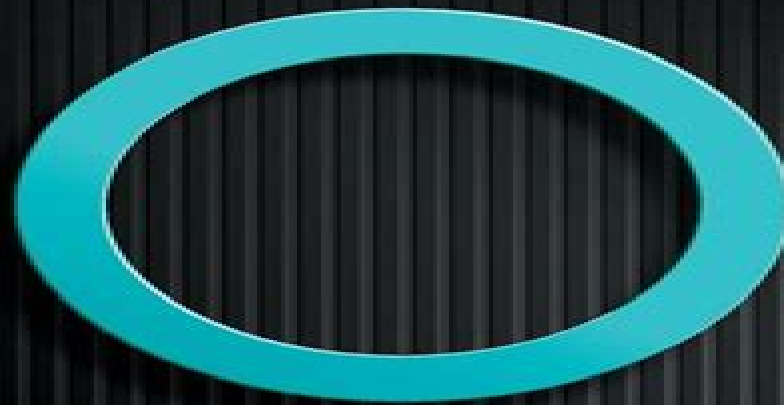




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Variety Effectiveness
And The Cost Of Complexity

PREFACE BY **RICHARD J. SCHONBERGER**

FOREWORD BY **BRUCE E. HAMILTON**

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Shingo Prize Award Winning Author

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