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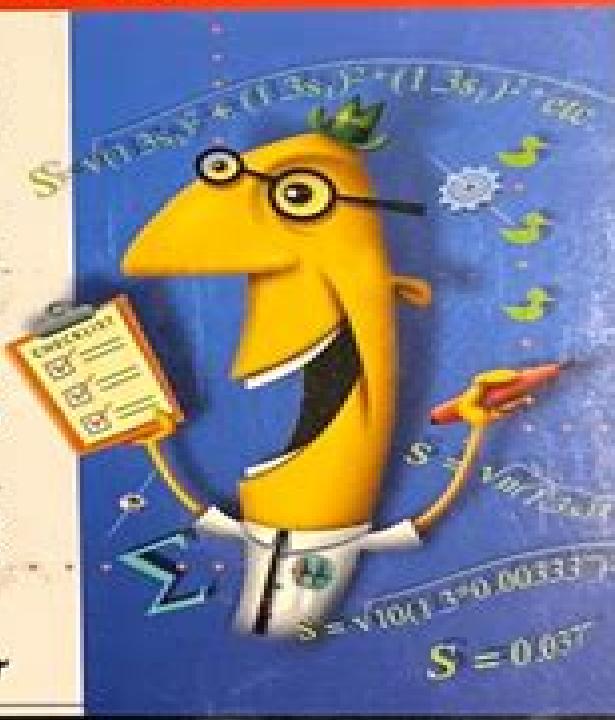
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# Six Sigma Demystified A Self Teaching Guide

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*The Six Sigma Manual for Small and Medium Businesses* Craig W. Baird,2009 Six Sigma is a set of practices used to systematically improve processes by eliminating defects which is any nonconformity of a product or service to its specification To be Six Sigma compliant a company must produce no more than 3 4 defects per one million products If this can be achieved a company has the potential to save billions of dollars just as Motorola did The global communications company reported over 17 billion in savings in a recent yearly report and over the past decade companies like Bank of America Caterpillar Honeywell International Raytheon Merrill Lynch and General Electric have implemented the practice However it is much more difficult to implement Six Sigma in small and medium sized businesses but it is becoming increasingly important to do so as larger companies now require their supply bases to be Six Sigma compliant In The Six Sigma Manual for Small and Medium Businesses you will learn about the two

main methodologies involved with Six Sigma DMAIC Define Measure Analyze Improve Control and DMADV Define Measure Analyze Design Verify as well as various other methodologies advocated by companies around the world including DCCDI CDOC DCDOV DMADOV DMEDI and IDOV You will also learn about black green and yellow belts the key roles for successful implementation cost savings training responsibilities and terms specific to Six Sigma In addition you will learn how to avoid the common pitfalls and traps found during implementation how to understand the statistical tools and problem solving techniques and how to become certified Also included are detailed examples diagrams and practical exercises to help you master the concepts of Six Sigma Ultimately you will discover how to improve the quality of your processes and products while increasing customer satisfaction and saving billions of dollars The Six Sigma Manual for Small and Medium Businesses is for the company that has already implemented the process an organization who may be considering it students who want to learn it to make themselves more marketable and business professionals who need a refresher course Whatever your reason for reading this book you will find practical advice and tips for successfully learning about and implementing Six Sigma Atlantic Publishing is a small independent publishing company based in Ocala Florida Founded over twenty years ago in the company president e tm s garage Atlantic Publishing has grown to become a renowned resource for non fiction books Today over 450 titles are in print covering subjects such as small business healthy living management finance careers and real estate Atlantic Publishing prides itself on producing award winning high quality manuals that give readers up to date pertinent information real world examples and case studies with expert advice Every book has resources contact information and web sites of the products or companies discussed

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*Process Simulation Using WITNESS* Raid Al-Aomar,Edward J. Williams,Onur M. Ulgen,2015-08-28 Teaches basic and advanced modeling and simulation techniques to both undergraduate and postgraduate students and serves as a practical guide and manual for professionals learning how to build simulation models using WITNESS a free standing software package This book discusses the theory behind simulation and demonstrates how to build simulation models with WITNESS The book begins with an explanation of the concepts of simulation modeling and a guided tour of the WITNESS modeling environment Next the authors cover the basics of building simulation models using WITNESS and

modeling of material handling systems After taking a brief tour in basic probability and statistics simulation model input analysis is then examined in detail including the importance and techniques of fitting closed form distributions to observed data Next the authors present simulation output analysis including determining run controls and statistical analysis of simulation outputs and show how to use these techniques and others to undertake simulation model verification and validation Effective techniques for managing a simulation project are analyzed and case studies exemplifying the use of simulation in manufacturing and services are covered Simulation based optimization methods and the use of simulation to build and enhance lean systems are then discussed Finally the authors examine the interrelationships and synergy between simulation and Six Sigma Emphasizes real world applications of simulation modeling in both services and manufacturing sectors Discusses the role of simulation in Six Sigma projects and Lean Systems Contains examples in each chapter on the methods and concepts presented Process Simulation Using WITNESS is a resource for students researchers engineers management consultants and simulation trainers

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