

Discrete Form of PID Controllers

- **Backward Shift Operator (q^{-1})** : $y(k-n)=q^{-n}y(k)$

$$\frac{u(k)}{e(k)} = \frac{g_0 + g_1 q^{-1} + g_2 q^{-2}}{1 - q^{-1}}$$

Tuning of Digital PID : Moore et al. (1969)

Use the continuous tuning formula of PID controller with corrected dead time

$$t_{0c} = t_0 + \frac{T_s}{2}$$

The Dead Are Discrete

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Revel**

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