

Pool Boiling Heat Transfer Studies of Al_2O_3 –Water Nanofluid with Sand Blasted Surface

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Abstract — A study on pool boiling was carried out using Sand Blasted Surface (SBS) for maximizing the Critical Heat Flux (CHF). The results showed that the SBS surface has more enhancements in CHF with DI water as well as 1 g/l, 4 g/l and 8 g/l of Al_2O_3 -water nanofluid when compared with smooth surface. It was identified that more in nucleation sites was the plausible reason for enhancing the CHF. However, the heat transfer coefficient decreased with the increase in nanoparticle concentrations due to particle deposition on the heater surface thereby plugging the nucleation sites.

Keywords — pool boiling, critical heat flux, sand blasted surface, alumina nanofluid.

I. INTRODUCTION

The concept of pool boiling heat transfer and its limitation by CHF was first described by Nukiyama [1]. The CHF is the point in which the vapour bubbles are formed rapidly and covers the entire heating surface as a dense layer thereby increasing the temperature rapidly, resulting burnout of the material. Hence it is an urgent need to enhance the boiling performance of engineering devices such as nuclear reactors, spray cooling, refrigeration etc. It is accepted by the heat transfer community that the CHF of pool boiling heat transfer was enhanced by the addition of nanoparticles (1-100 nm) to the base fluid like water, ethylene glycol, oil etc. The experimental result of Vassallo et al. [2] showed an enhancement in CHF for about 60% and many other researchers also confirmed the CHF enhancement with increase in nanoparticle concentrations. However, it has been understood that the effect of heater surface modification by the deposition of nanoparticle was the plausible mechanism of CHF enhancement in many of the cases [3, 4]. In addition, the deposition of nanoparticles on smooth heater contributed to the increased surface roughness, leading to the increase in nucleate boiling heat transfer whereas there was no obvious change for rough heater [5]. Hence the present study aimed to use various concentrations of Al_2O_3 -water nanofluid such as 1 g/l, 4 g/l and 8 g/l in addition to the modification of the heater surface by sand blasting.

II. PREPARATION OF NANOFLUIDS AND COPPER SPECIMEN

The top down method through size reduction, called two step method is used to prepare most of the nanofluids like Al_2O_3 , TiO_2 , CNT, and Ag. Since this method works well with metal oxide particles, the preparation of 1g/l, 4 g/l and 8

g/l Al_2O_3 -water nanofluid was done by this method. The dispersion of nanoparticles in the base fluid was obtained by Ultra Sonicator in order to improve the dispersion stability and to avoid particle cluster. It was observed that stabilized alumina nanofluids thus obtained is more stable without any tendency of agglomeration.

A copper test specimen of size 10 mm×10 mm×15 mm was used for this study. There are two different specimens viz. smooth and sand blasted surface were prepared in order to compare the enhancement in CHF. The smooth surface was obtained by using emery sheets of average grain size 60 grade whereas sand blasting machine was used for sand blasted surface.

III. EXPERIMENTAL SETUP

The pool boiling experimental facility consists of reflux condenser (1), borosilicate glass vessel (2), cartridge heater block (3), Data Acquisition system (4), Multimeter (5) and a variac (6) as shown in Fig.1. A reflux condenser was used to condense the vapour and retains the mass of liquid in the borosilicate glass. Since borosilicate glass is a good insulator, it is used in the present study. The required quantity of 600 ml fluid was poured into the borosilicate vessel.



Fig. 1. Pool boiling setup.

A cartridge heater of 600 watts was used in this study. This heater was kept in a cartridge heater block of size 3 cm × 170 cm and necessary provisions were made on the top to hold the copper specimen and to measure the surface temperatures. T-type thermocouples with 3 mm diameter were used to measure both the surface temperature and the

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Table of Contents Studies In Heat Transfer

1. Understanding the eBook Studies In Heat Transfer

- The Rise of Digital Reading Studies In Heat Transfer
- Advantages of eBooks Over Traditional Books
- 2. Identifying Studies In Heat Transfer
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Studies In Heat Transfer
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Studies In Heat Transfer
 - Personalized Recommendations
 - Studies In Heat Transfer User Reviews and Ratings
 - Studies In Heat Transfer and Bestseller Lists
- 5. Accessing Studies In Heat Transfer Free and Paid eBooks
 - Studies In Heat Transfer Public Domain eBooks
 - Studies In Heat Transfer eBook Subscription Services
 - Studies In Heat Transfer Budget-Friendly Options
- 6. Navigating Studies In Heat Transfer eBook Formats
 - ePub, PDF, MOBI, and More
 - Studies In Heat Transfer Compatibility with Devices
 - Studies In Heat Transfer Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Studies In Heat Transfer
 - Highlighting and Note-Taking Studies In Heat Transfer
 - Interactive Elements Studies In Heat Transfer
- 8. Staying Engaged with Studies In Heat Transfer
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Studies In Heat Transfer

9. Balancing eBooks and Physical Books Studies In Heat Transfer
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Studies In Heat Transfer
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Studies In Heat Transfer
 - Setting Reading Goals Studies In Heat Transfer
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Studies In Heat Transfer
 - Fact-Checking eBook Content of Studies In Heat Transfer
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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