| No. | Sample | Al | Fe | Ca | Mg | N ₃ | K | Ni |
|----------------|---|------------------------|------------------------|------------|-------------|----------------|----------------|-------|
| A1 A2 A3 | α-Si ₃ N ₄ as-received < 1.5 μm > 10 μm | (82) 137 182 156 | (90) 134 431 336 | (109) | (8) 9 12 14 | 31 58 32 | 13 17 20 | |
| | β-Si ₃ N ₄ | 11.1 | | | | | | 2(1) |
| BI | 10 GPa | 1277 | 1426 | | 62 | 134 | 77 | |
| B2 | 20 GPa | 1220 | 1545 | | 15 | 260 | 61 | |
| B3 | 30 GPa | 1572 | 2655 | | 119 | 245 | 119 | |
| | α-Si ₃ N ₄ | | | | | | | |
| B4 | 20 GPa < 1.5 μm | 609 | 3849 | 152 | 154 | 126 | 76 | |
| B5 | > 10 µm | 755 | 3571 | 145 | 200 | 116 | 58 | |
| B6 | 30 GPa as-received | 1201 | 5037 | | 258 | 293 | 105 | 1 |
| B7 | < 1.5 μm | 3272 | 5473 | | 1023 | 184 | 86 | |
| B8 | > 10 µm | 2148 | 5707 | 201 | 547 | 201 | 144 | -6430 |
| | SN 502 | 22 | | | | | | |
| Cl | center | 47 | 94 | 47 | 9 | 90 | 54 | 54 |
| C2 | periphery | 49 | 740 | 49 | 10 | 84 | 30 | 94 |
| D1 D2 | grinding ball (Si ₃ N ₄) container (Fe) | 42023 23 | 4041 | 1778 17 | 12138 | 307 | 44 | |
| EI | grinding ball (stainless) | 872 | 208333 | 291 | 43 | | | 40698 |
| F2 | after acid cleaning | 125 | 62 | 156 | 20 | | | 67 |

Spectrochemical Analysis

L. S. Birks

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