

Helix Polymer Extrusion Spreadsheet Modeling Assignment

As the operations manager, Margaret Wright has given you permission to improve tasks (explicit) for the given bag production process.

You are not authorized to add employees or available work hours (i.e., overtime or extra shift) at this time.

Fill in the orange cells with hard numbers and the yellow cells with equations (no hard coding), and improve tasks (explicit) to the required status to meet current demand (25,000 bags/week). Only make improvements where required (subordinate).

Explain your decisions in the space highlighted below (tasks improved)

Current demand = 25,000 bags

Step	# resources	# tasks ^{***} /bag ^{***}	Processing time/bag (in seconds)	Total processing time/bag (in seconds)	Cycle time (in seconds/bag)	Time available (in hours/week)	Time available (in seconds/week)	Weekly Capacity
Cutting [*]	1		24	0		40		
Stitching	1		10	0		40		
Finishing	1				0.83	28		

Notes:

^{*}Cutting: There are actually two employees, but they are essentially acting as one resource. Two employees are required to complete this step safely.

^{**}Tasks: Cutting = cutting one side of material, stitching = stitching one edge of the bag

^{***}The current process requires 3 cuts of the material, and stitching of 3 edges of the bag (as demonstrated in class).

Explain your decisions below (must provide detail explaining how tasks were improved)

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Neal Goldstein



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Spreadsheet Modelling (Using Excel) EduGorilla Prep Experts, 2024-09-10 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels

The Art of Modeling with Spreadsheets Stephen G. Powell, Kenneth R. Baker, 2004 CD ROM contains all the spreadsheets referred to in the text as well as three software tools Premium Solver Crystal Ball Sensitivity Toolkit

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