

Statistical Process Control

TOOLS

A statistical process control app can automate much of your quality improvement efforts, but truly understanding how charts and other quality tools work will trend your product quality to new heights.

SIX SPC TOOLS



CONTROL CHARTS

This SPC staple is used to detect "special-cause variation" hidden from the view of operators.



CAUSE-EFFECT DIAGRAMS

Use "fishbone" diagrams to brainstorm about process relationships with shop floor staff and other team members.



FLOW CHARTS

A detailed visualization of the mfg. process itself, this chart alone can reveal the root of a problem.



HISTOGRAMS

Histograms illustrate process capability, enabling you to accurately set customer expectations.



PARETO CHARTS

A pareto chart ranks product defects, enabling you to prioritize the most important problems first.



SCATTER DIAGRAMS

Is a bottle product's diameter correlated to a machine's blow pressure? Scatter diagrams can answer questions like these.

For a more detailed tutorial from quality professionals on the six SPC tools described in this document, visit this free link.

<http://www.winspc.com/what-is-spc/spc-tools>

Spc Tools For Operators

Padhraic Smyth



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