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Figure Region



Project M...



Graph

Assy\_WIP (Baseline) - Capability

Assy\_WIP (Baseline) - Sixpack

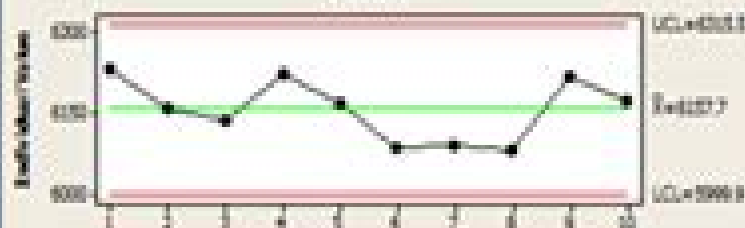
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Op 50\_Record Unit\_Statistics Cycle Time (Baseline) - Sixpack

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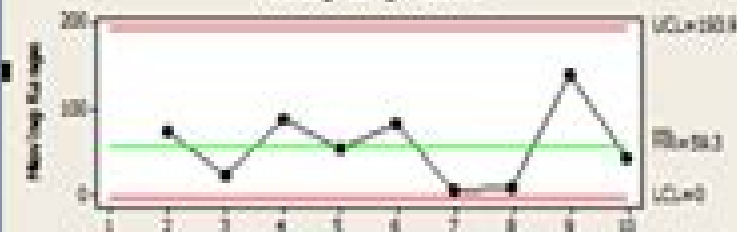
I Chart



Capability Histogram

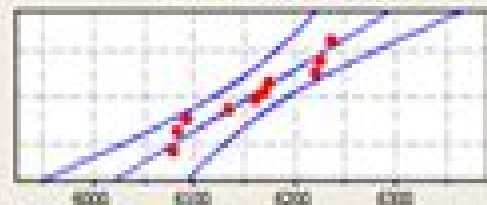


Moving Range Chart

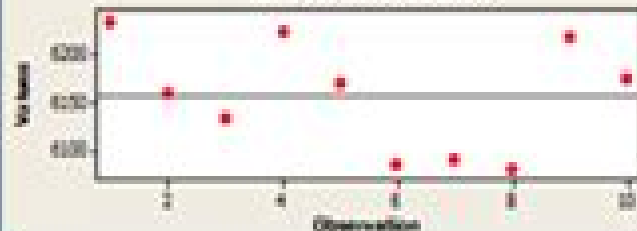


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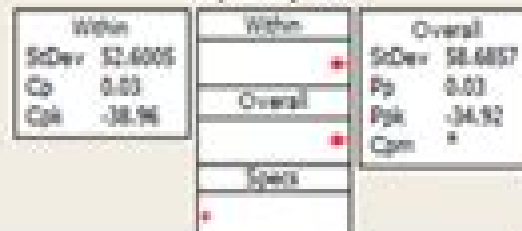
AD=0.354, P=0.381



Last 10 Observations



Capability Plot



# Six Sigma And Minitab

**Quentin Brook**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## Six Sigma And Minitab:

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*Lean Six Sigma Using SigmaXL and Minitab* Issa Bass, Barbara Lawton, 2009-01-05 Effectively Execute Lean Six Sigma Projects using SigmaXL and Minitab Written by a Six Sigma Master Black Belt and a Ph D this practical guide to Lean Six Sigma project execution follows the DMAIC Define Measure Analyze Improve and Control roadmap The many real world examples used in the book offer in depth theoretical analyses and are implemented using the two most popular statistical software suites SigmaXL and Minitab This expert resource covers Lean topics ranging from basic data analysis to complex design of experiments and statistical process control Harness the power of SigmaXL and Minitab and enable sustained positive operational results throughout your organization with help from this authoritative guide Lean Six Sigma Using SigmaXL and Minitab explains how to Define the project goals project manager value statement stakeholders and risk Schedule tasks using the Gantt chart critical path analysis and program evaluation and review technique Capture the voice of internal and external customers Assess the cost of quality Gather data and measure process performance Perform process capabilities analysis Apply Lean Six Sigma metrics to determine baseline performance Implement analysis techniques such as Pareto analysis value stream mapping failure mode and effect analysis FMEA and regression analysis Identify constraints via factorial experiments and implement process improvements Monitor production performance using statistical process control

*Applying Six Sigma Using Minitab* Peter Peterka, Bruce Gilbert, 2020-04-15 *Applying Six Sigma Using Minitab* Bruce Gilbert, Peter B. Peterka, 2017-08-23 The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession Companies everywhere are recognizing that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology Filled with figures and written in easy to understand language this manual will help you use Minitab s functions to follow the DMAIC Define Measure Analyze Improve Control roadmap minimize the use of equations in explanations of data analysis maximize your understanding of Minitab s data analysis

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