



Interactions Between Cask Components and Content of Packaging for the Transport of Radioactive Material During Drop Tests

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ABSTRACT

This paper describes the analytical, numerical and experimental investigations on the phenomenon of interactions between cask components and content of packages for the transport of radioactive material during drop tests required according to the IAEA Regulations for the Safe Transport of Radioactive Material.

Radial and axial gaps between cask components and content are usually necessary for thermal reasons but larger gaps can exist because of the geometrical dimensions of the specified content. Consequently interactions between content and cask components (lid system, cask body, etc.) are possible and can not be excluded during drop tests. Interactions in this context are relative movements between cask and content which are mainly due to elastic spring effects after releasing the cask for the free drop. These relative movements can cause interior collisions between content and cask during the main impact of the package onto the unyielding target.

Drop tests with various types of Type A and Type B packages fully instrumented with strain gauges and accelerometers showed that these interactions respectively interior collisions can be considerable relating to high forces acting on cask lids, lid bolts and the content. Of course the real quantitative consequences of the interactions depend upon different conditions, among others the drop orientation, the design characteristics of the impact limiters, the dimensions of the gaps, the material characteristics of the contents, etc. .

In order to investigate more precisely the phenomenon of interactions BAM carried out finite element calculations for the named casks using the ABAQUS/ *Standard* and ABAQUS/ *Explicit* computer code comparing them with results obtained from experiments. Additionally, tests with a simplified model instrumented with accelerometers were carried out accompanied by finite element calculations and analytical calculations using MATHEMATICA. The investigations on the mentioned phenomena of interaction show that they should be considered in approval design tests and/ or calculations.

KEY WORDS: interaction, drop test, internal collision, content, cask components, interaction, package, finite element, gap, relative movement, release

INTRODUCTION

Experiences basing on tests with different Type B casks confirm that a "two-mass" effect with stress peaks in cask components due to interactions between the cask and its content really exist. These interactions can be caused by a delayed strike of the content onto surrounding cask components. Particularly, vertical drops onto the lid side of casks can induce stress peaks in the cask lid and in the lid bolts. In principle, interactions between cask components and the content of the cask can not be excluded if the content is not arrested. Large gaps between content and cask components, e.g., the cask lid, enhance the risk of dangerous consequences of interactions. The risk of a component failure would especially exist if interactions occur during rebound of the cask.

Nine meter drop tests performed with Type B packages equipped with accelerometers at cask components and content have shown signals in some cases which prove a distinct interaction between the cask and its content. For example, this effect appeared at a 9 m drop of a MOSAIK cask flat onto the lid side shock absorber. That cask was loaded with a drum filled with concrete-conditioned waste. The drum was not arrested and the axial gap between the drum and the cask bottom (at the drop position tested) was rather large. The test results were presented at PATRAM 2002 [1] and will be summarised in this paper.

Interactions between the content and cask components were also confirmed by tests of BAM with other Type B casks, e.g., with the ESBB cask that is used for transport of single fuel assemblies. This was illustrated by deformations of the bottom part of the fuel assembly dummy after a vertical 9 m drop that can be only explained by delayed strike of the fuel assembly onto the cask bottom. The delayed interaction between fuel assembly and cask bottom was reflected also by the signals of accelerometers attached to the content and the cask as well.

Because of the stress inducing effects of the interactions and the resultant failure risk of cask components, BAM has investigated the "two-mass" problem in a systematic study. It was based on tests with a model with characteristics which should provoke the effect. Moreover, calculations were performed with the ABAQUS computer code [2] and by

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