



SPRINGFIELD MODEL 1903
SERVICE RIFLE
PRODUCTION AND ALTERATION
1905-1910



By
C.S. Ferris
and
John Beard

Springfield Model 1903 Service Rifle Production Alteration 19051910

Dave Arnold



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States Rifles and Machine Guns Fred H. Colvin, 2015-08-06 Excerpt from United States Rifles and Machine Guns A Detailed Account of the Methods Used in Manufacturing Turing the Springfield 1903 Model Service Rifle Also Descriptions of the Modified Enfield Rifle and Three Types of Machine Guns The accompanying description of the methods used at the Springfield Armory in manufacturing the Springfield 1903 Model Service Rifle was undertaken at the request of the Ordnance Bureau of the United States Army for the purpose of assisting manufacturers in undertaking large contracts for this arm should necessity arise The immediate necessity arrived before this plan could be carried out but as the Springfield still remains the standard arm of the United States Army the work remains of value for the future The methods shown are those in use during the fall of 1916 some of these being since modified in accordance with manufacturing requirements It is believed that this is the first instance of such an amount of detailed information being gathered into such a small compass where it is so readily available for use The perspective drawings of operations are all from photographs over 1000 being taken for this purpose Credit for the plan of securing the material in this form belongs to John H Van Deventer Editor of the American Machinist and we also desire to thank Col W S Peirce Maj G H Stewart Capt R R Nix T H Fletcher and Harry R Johnson for valuable assistance in securing the material here presented While this was secured primarily for its value to makers of military rifles it is hoped and believed that it will be found useful to other manufacturers making parts which in some way resemble those shown Some of the uses of the profiler and miller should be available in other classes of manufacture We have also included the descriptions of the operation and mechanisms of the modified Enfield the United States Machine Rifle the Lewis Machine Gun and the Vickers Machine Gun About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

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